BRAY INTERNATIONAL

PRODUCT PROFILE





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TRI LOK® TRIPLE OFFSET VALVE

Size Range	NPS 3 to 48 DN80 to 1200
Body Style	Wafer Lug Double Flanged Long Pattern (Gate)
Temperature Range	-320°F to 842°F -196°C to 450°C
Pressure Rating	ASME Class 150 300 600 900
Shut Off Class	Zero Leakage
Body Materials	Carbon Steel Stainless Steel
Disc Materials	Carbon Steel Stainless Steel
Stem Materials	17-4PH 410 Stainless Steel XM-19 (Nitronic* 50)
Body Seat Materials	316SS Hardened
Disc Seal Materials	Laminated 318 Stainless Steel/Graphite
Applications	Critical Service, High Pressure, High Temperature, Cryogenic Service



McCannalok high performance butterfly valve

Size Range	NPS 2 to 66 DN50 to 1500		
Body Style	Wafer Lug Double Flanged		
Temperature Range	-320°F to 900°F -196°C to 482°C		
Pressure Rating	ASME Class 15	0 300 600	
Shut Off Class	Zero Leakage		
Body Materials	Carbon Steel Stainless Steel Nickel Aluminum Bronze		
Disc Materials	Stainless Steel Nickel Aluminum Bronze		
Stem Materials	Stainless Steel Monel® K500		
Seat Materials	Resilient Seat	RPTFE with Resilient Energizer PTFE with Resilient Energizer	
	Fire Safe	RPTFE and Inconel® with Resilient Energizer	
	Polar®	Engineered Thermoplastic	
	Metal Seat	Inconel®	
	Low Temp.	TFM with Resilient Energizer	
Applications	High Pressure, High Temperature, Low Temperature, Cryogenic Service, Critical Service		



McCANNALOK CRYOGENIC HIGH PERFORMANCE BUTTERFLY VALVE

Size Range	NPS 3 to 24 DN80 to 600	
Body Style	Wafer Lug	
Temperature Range	-320°F to 250°F -196°C to 121°C	
Pressure Rating	ASME Class 150 300	
Shut Off Class	Zero Leakage (at ambient temperatures) BS 6364 (at cryogenic temperatures) ISO 28921 (at cryogenic temperatures)	
Body Materials	316 Stainless Steel	
Stem Materials	XM-19	
Packing	PTFE Graphite	
Bearing	Teflon Lined Stainless Steel Nitride Hardened Stainless Steel	
Disc Materials	316 Stainless Steel	
Seat Material	Polar® Seat	
Extended Bonnet	316 Stainless Steel	
Applications	Liquid Oxygen, LNG Liquefaction, LNG Receiving Terminals, LPG Handling, Petroleum, Refrigeration, Steel Production	
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SERIES 3W/3L

Size Range	NPS 2 to 24	NPS 2 to 24 DN50 to 600	
Body Style	Wafer, Lug	Wafer, Lug	
Temperature Range	-20°F to 250°F -29°C to 121°C		
High Pressure Disc - 250 psi 17.2 bar		High Pressure Disc - 250 psi 17.2 bar	
Pressure Ratings	Bidirectional Bubble Tight Shut Off	Standard Disc NPS 2-12 DN 50-300 - 175 psi 12 bar NPS 14-24 DN 350-600 - 150 psi 10.3 bar	
		Low Pressure Disc - 50 psi 3.4 bar	
Body Materials	Cast Iron, Duc	Cast Iron, Ductile Iron	
Disc Materials	•	Nylon 11 Coated Ductile Iron, Aluminum Bronze, 316 Stainless Steel, Duplex Stainless Steel 4A	
Stem Materials	416 Stainless S	416 Stainless Steel, Stainless Steel (EN 1.4057)	
Seat Materials	EPDM, BUNA-	EPDM, BUNA-N, HT-EPDM	
Applications	HVAC, Chilled	HVAC, Chilled Water, Desalination, Sour Gas (NACE), Steam, Vacuum	



SERIES 30/31

3EI(IE3 30/ 31		
Size Range	NPS 2 to 20 DN50 to 500	
Body Style	Wafer Lug	
Temperature Range	-20°F to 400°F -29°C to 204°C	
Pressure Ratings	Bidirectional Bubble Tight Shut Off 175 psi 12 bar	
Body Materials	Cast Iron Ductile Iron Carbon Steel Aluminum	
Disc Materials	Nylon 11 Coated Ductile Iron Aluminum Bronze Stainless Steel Hastelloy* Halar* Coated Ductile Iron	
Stem Materials	Stainless Steel Monel® K500	
Seat Materials	EPDM BUNA-N FKM Polyurethane HTEPDM	
Applications	Water, Wastewater, Seawater, HVAC, Other Liquids and Gases	



SERIES 31H

NPS 2 to 20 DN50 to 500	
Lug	
-20°F to 250°F -29°C to 121°C	
Bidirectional Bubble Tight Shut Off	250 psi 17.2 bar
Ductile Iron	
Nylon 11 Coated Ductile Iron Aluminum Bronze Stainless Steel	
Stainless Steel	
Bonded EPDM Bonded BUNA-N	
High Pressure, HVAC, Dead End Service	
	Lug -20°F to 250°F -29°C to 121°C Bidirectional Bubble Tight Shut Off Ductile Iron Nylon 11 Coated Ductile Iron Aluminum Stainless Steel Bonded EPDM Bonded BUNA-N



SERIES 20/21

Size Range	NPS 1 to 20 DN25 to 500	
Body Style	Wafer, Lug	
Temperature Range	-20°F to 400°F -29°C to 204°C	
Pressure Ratings	Bidirectional Bubble Tight Shut Off	150 psi 10.3 bar
Body Materials	Cast Iron, Ductile Iron, Stainless Steel, Aluminum	
Disc/Stem Materials	Stainless Steel, EPDM Molded over SS, BUNA-N Molded over SS	
Seat Materials	EPDM, BUNA-N, PTFE Lined EPDM, FKM, Polyurethane	
Applications	Sanitary Service, Mildly Corrosive, Toxic Media, Other Liquids and Gases	







SERIES 32/33 & 35/36

Size Range	S32/33 - NPS 22 to 36 DN550 to 900 S35/36 - NPS 22 to 120 DN550 to 3000		
Body Style	S32/33 Wafer S35/36 Full Flanged		
Temperature Range	-20°F to 250°F -29°C to 121°C		
Pressure Ratings	Bidirectional Bubble Tight Shut Off 150 psi 10.3 bar		
Body Materials	Cast Iron Ductile Iron Carbon Steel Stainless Steel		
Disc Materials	Nylon 11 Coated Ductile Iron Aluminum Bronze Stainless Steel Duplex Stainless Steel Super Austenitic Stainless Steel Hastelloy* Monel*		
Stem Materials	Stainless Steel Duplex Stainless Steel Super Austenitic Stainless Steel Monel®		
Seat Materials	EPDM BUNA-N FKM		
Applications	Water, Wastewater, Seawater, Other Liquids and Gases		



SERIES 36H

Size Range	NPS 22 to 60 DN550 to 1500	
Body Style	Full Flanged	
Temperature Range	-20°F to 250°F -29°C to 121°C	
Pressure Ratings	Bidirectional Bubble Tight Shut Off	232 psi 16 bar
Body Materials	Ductile Iron	
Disc Materials	Nylon 11 Coated Ductile Iron 316 Stainless Steel Aluminum Bronze	
Stem Materials	17-4 PH Stainless Steel	
Seat Materials	Bonded EPDM Bonded BUNA-N	
Applications	High Pressure, HVAC, Dead End Service	



SERIES 3A/3AH

Size Range	NPS 2 to 20 DN50 to 500		
Body Style	Double Flanged		
Temperature Range	-20°F to 400°F -29°C to 204°C		
Pressure Ratings	Bidirectional Bubble Tight Shut Off 250 psi 17.2 bar		
Body Materials	Cast Iron Ductile Iron Carbon Steel		
Disc Materials	Nylon 11 Coated Ductile Iron Aluminum Bronze Stainless Steel		
Stem Materials	Stainless Steel Monel® K500		
Seat Materials	Bonded EPDM Bonded BUNA-N Bonded FKM*		
Applications	Water, Wastewater, Seawater, Other Liquids and Gases		



SERIES 31U

Size Range	NPS 2 to 12 DN50 to 300		
Body Style	Lug		
Temperature Range	0°F to 212°F -18°C to 100°C		
Pressure Ratings	Bidirectional Bubble Tight Shut Off 285 psi 20 bar		
Body Materials	Ductile Iron, Carbon Steel, Nickel Aluminum Bronze		
Disc Materials	Stainless Steel, Nickel Aluminum Bronze		
Stem Materials	Stainless Steel, Monel® K500		
Seat Materials	Bonded BUNA-N		
Applications	High Pressure Industrial and Marine Dead End Service, On-Shore and Off-Shore Fire Protection		



SERIES 22/23

Size Range	NPS 2 to 24 DN50 to 600			
Body Style	Wafer Lug			
Temperature Range	0°F to 392°F -18°C to 200°C			
Pressure Ratings	Bidirectional Bubble Tight Shut Off 150 psi 10.3 bar			
Body Materials	Ductile Iron Carbon Steel Stainless Steel			
Disc/Stem Materials	Stainless Steel PTFE/SS UHMWPE/SS UHMWPE/DI Hastelloy* Titanium PFA/SS			
Seat Materials	PTFE Conductive PTFE UHMWPE			
Applications	Highly Corrosive, Toxic Media, Ultra Pure Water			



SERIES 39

Size Range	NPS 2 to 24 DN50 to 600		
Body Style	Wafer Flanged Long Body		
Temperature Range	-20°F to 300°F -29°C to 150°C		
Pressure Rating	230 psi 16 bar		
Shut Off Rating	≥ Class 1		
Body Materials	Ductile Iron Carbon Steel Stainless Steel		
Disc Materials	Chrome-Molly Iron (Hardened) PSZ Ceramic (Partially Stabilized Zirconia)		
Stem Materials	Stainless Steel		
Liner Materials	Ceramic (Sintered Silicone Carbide) Metallic Carbide Rich Chrome Iron Alloy		
Applications	Slurry Control, Highly Abrasive		



AMRESIST ACRIS PFA LINED BUTTERFLY VALVES

Size Range	NPS 1 to 24 DN25 to 600		
Body Style	Wafer Lug		
Temperature Range	-20°F to 320°F -29°C to 160°C		
Pressure Ratings	NPS 1 to 12 DN25 to 300 - 185 psi 12.5 bar NPS 14 to 24 DN350 to 600 - 150 psi 10 bar		
Body Material	Ductile Iron		
	17-4SS over molded with PFA - NPS 1 to 12 DN25 to 300		
Disc/Stem Materials	17-4SS shafts/high strength steel disc over molded with PFA NPS 14 to 24 DN350 to 600		
	Carbon Steel over molded with PFA - NPS 2 to 12 DN50 to 300		
	Titanium grade 7 - NPS 3 to 12 DN80 to 300		
Applications	Highly Corrosive And Ultra Pure Industrial Applications		



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Pressure/Temperature ratings and material availability depend on valve size and series. Please consult your local Bray representative for your specific application.

FKM is the ASTM D1418 designation for Fluorinated Hydrocarbon Elastomers (also called Fluoroelastomers)
Hastelloy* is a registered trademark of Haynes International, Inc. | Halar* is a registered trademark of Solvay Solexis, Inc.











SERIES 19 SEGMENTED

Size Range	NPS 1 to 16 DN25 to 400		
Port	Segmented V-Ball		
Body Style	1 Piece		
Temperature Range	-50°F to 500°F -46°C to 260°C		
Pressure Rating	ASME Class 150, 300, 600 PN10, PN16, PN25, PN40		
End Connections	Flanged ASME Class 150, 300, 600 Wafer ASME Class 150, 300 PN10, PN16, PN25, PN40		
Body Materials	Stainless Steel, Carbon Steel, Optional Special Alloys		
Seat Materials	Metal, Tek-Fil®		
Liquid, Gas, Steam, Pressure Control, Temperature Control, Level Co Slurry & Abrasive Services, Suspended Solids			

SERIES 19L SEGMENTED

Size Range	NPS 1 to 16 DN25 to 400		
Port	Segmented V-Ball		
Body Style	1 Piece		
Temperature Range	-50°F to 500°F -46°C to 260°C		
Pressure Rating	ASME Class 150, 300, 600 PN10, PN16, PN25, PN40		
End Connections	Flanged ASME Class 150, 300, and 600 PN10, PN16, PN25, PN40		
Body Materials	Stainless Steel Carbon Steel Optional Special Alloys		
Seat Materials	Metal		
Applications	Liquid, Gas, Steam, Pressure Control, Temperature Control, Level Control, Slurry & Abrasive Services, Suspended Solids		

SERIES F15/F30, RF15/RF30 FLANGED

Size Range	NPS ½ to 12 DN15 to 300			
Ports	Full, Standard	Full, Standard Port		
Body Style	F15/F30 2 Pi	F15/F30 2 Piece, RF15/RF30 1 Piece		
Temperature Range	-50°F to 650°F -46°C to 343°C			
Pressure Rating	ASME Class 150, 300 PN10 to PN40			
End Connections	ASME Class 150, 300 PN10 to PN40			
Body Materials	Stainless Steel Carbon Steel Alloys			
Seat Materials	Standard: TFM 1600	-,		
Applications	General Service, Process, Tank Farms, Fueling, Oil & Gas, NACE, Fire Safe, Potable water (NSF 61)			

RESOLUTE BALL™ ACCESSORY FOR SERIES F15/F30, RF15/RF30

Body Style	Model	Pressure Class	Size - NPS	Size - DN
Flanged	F15	ASME Class 150 PN 10, PN 16	1/ +- 10 15 +- 700	
(Full Port)	F30	ASME Class 300 PN 25, PN 40		15 to 300
Flanged	RF15	ASME Class 150 PN 10, PN 16	1 . 10	05 700
(Standard Port)	RF30	ASME Class 300 PN 25, PN 40	- 1 to 12	25 to 300
Available Standards and Certifications				
Valve Design	NACE MR0175 / ISO 15156			
Fugitive Emissions	API 641, ISO 15848-1, ISO 15848-2			
Features and Benefits	Direct Replacement Ball Design, Self Flushing/Cleaning, Reduced Seat-to-Ball Interface, Bidirectional Sealing, Multiple Seating Options			
Applications	Calcifying and Crystallizing Medias, Abrasive Slurries, Tank Drain and Isolation, Pump Isolation, White/Green/Black Liquor, Polymers/Monomers, Polyvinyl Chloride,Petrochemicals			



KUGELHAHN MÜELLER - KM 20/21 - FLANGED

Size Range	NPS ½ to 8 DN15 to 200	
Body Type	Two-piece Fanged	
Port	Full port	
Temperature Range	PTFE: -76°F to 392°F -60°C to 200°C O-Ring: 13°F to 392°F -25°C to 200°C	
Pressure Rating	40 bar	
Valve Design	EN 12569 EN 593 NE 167	
Material Standard	EN 16668 AD2000 W0	
Food Contact	EC 1935	
Marking	EN 19 DIN EN IEC 61406* DIN 91406*	
Top Flange	ISO 5211	
Flange Drilling	EN 1092-1 PN 10, 16, 25, 40	
Face-to-Face	EN 558 Series 1 Series 27	
Testing Standard	EN 12266-1	
Fugitive Emissions Certification	ISO 15848-1 TA Luft VDI 2440	
Media	Acids, Alkalis, Corrosive Chemicals, Gases, Hydrogen, Oxygen, Water	
Applications	Chemical Gases, Chemical Fluids, Petrochemicals, Food & Beverage (FDA), Pharmaceutical, Water and Wastewater Treatment	



SERIES 1B TRUNNION MOUNTED

Size Range	NPS 2 to 24 DN50 to 600		
Ports	Full		
Body Style	2-Piece 3-Piece Forged Cast		
Temperature Range	-50°F to 500°F -46°C to 260°C		
Pressure Rating	ASME Class 150 300 600		
End Connections	Flanged Butt Weld RTJ		
Body Materials	Stainless Steel & Carbon Steel		
Seat Materials	RPTFE Nylon Metal		
Applications	Liquid & Gas Transmission and Storage, Emergency Shutdown, Suction and Discharge Isolation, Block and Bypass, Pumping Units, Compression Units, Reinjection Units, Metering Stations, Pig Trap Launchers and Receivers, Surge-Relief Skids		



AMRESIST ACRIS PFA LINED

Size Range	NPS $1/2$ to $6 \mid$ DN15 to 150 - Full Port - One Piece Ball/Stem NPS 1 to $4 \mid$ DN25 to 100 - Standard Port - Floating Ball	
Body Style	2 Piece	
Ports	Full Standard	
Temperature Range	-49°F to 400°F -45°C to 204°C	
Pressure Ratings	NPS ½ to 4 - 250psi DN15 to 100 - 17bar NPS 6 - 150psi DN150 10 bar	
Body Material	PFA Lined ASTM A-216 WCB PFA Lined ASTM A-351 CF8M (optional)	
Seat Materials	TFM	
Applications	Highly Corrosive And Ultra Pure Industrial Applications	





^{*} Auto ID available shortly.





SERIES MPT/MPC SERIES MPF SERIES 3HP MULTI-PORT

Size Range	NPS 1/4 to 12 DN8 to 300		
Ports	Full Standard Port T-Port L-Port LL-Port		
Body Style	3 & 4 Way		
Temperature Range	-20°F to 450°F -29°C to 232°C		
Pressure Ratings	ASME Class 150, 300 PN 10, 16, 25, 40 & 800/1000 PSI WOG 55/69 bar		
End Connections	Threaded Tri-Clamp Socket Weld Butt Weld Flanged		
Body Materials	Stainless Steel Carbon Steel Alloys		
Seat Materials	Standard: TFM 1600	Optional: Tek-Fil®, UHMWPE, RPTFE, PTFE, Cavity Fillers	
Applications	Diverting, Mixing, Blending, and Bypassing		



TRIAD SERIES 3-PIECE

Size Range	NPS ½ to 4 DN8 to 100		
Ports	Full Standard Port		
Body Style	3 Piece		
Temperature Range	-50°F to 550°F -46°C to 287°C		
Pressure Rating	2200 psi WOG 151 bar		
End Connections	Threaded Socket Weld Butt Weld Flanged Extended Socket Weld or Butt Weld		
Body Materials	Stainless Steel Carbon Steel Special Alloys		
Seat Materials	Standard: TFM 1600	Optional: Tek-Fil*, PEEK, UHMWPE, RPTFE, Metal, Cavity Fillers	
Applications	General Service, Process, Steam, Fire Safe, Industrial Gases, Critical Service, High Cycle		



SERIES 7000/8000 3-PIECE

Size Range	NPS ¼ to 12 DN8 to 300			
Port	Full Port			
Body Style	3 Piece	3 Piece		
Temperature Range	-50°F to 550°F -46°C to 287°C			
Pressure Rating	NPS ¼ to 4 - 1000 psi WOG DN8 to 100 - 69 bar NPS 6 to 12 - 400 psi WOG DN150 to 300 - 27 bar			
End Connections	Threaded Socket Weld Butt Weld Flanged Extended Socket Weld or Butt Weld JIC (Male) Tank Bottom Tri-Clamp			
Body Materials	Stainless Steel Series 7000 Carbon Steel Series 8000			
Seat Materials	Standard: RPTFE	Optional: TFM 1600, Tek-Fil*, UHMWPE, Cavity Fillers		
Applications	General Service, Process, OEM Equipment, Potable Water (NSF 61)			



SERIES 5000/6000 3-PIECE

Size Range	NPS 1/4 to 4 DN8 to 100	
Port	Full Port	
Body Style	3 Piece	
Temperature Range	-50°F to 450°F -46°C to 232°C	
Pressure Rating	NPS ½ to 2 - 1000 psi CWP DN8 to 50 - 69 bar NPS ½ to 4 - 800 psi WOG DN65 to100 - 55 bar	
End Connections	Threaded, Socket Weld	
Body Materials	Stainless Steel Series 5000 Carbon Steel Series 6000	
Seat Materials	RPTFE	
Applications	General Service, OEM Equipment Process	



SERIES S7500/S7700 MICRO PURE 3-PIECE

Size Range	½ to 4 DN15 to 100		
Port	Tube Bore		
Body Style	3 Piece		
Temperature Range	-50°F to 450°F -46°C to 232°C		
Pressure Rating	1000 psi WOG 69 bar		
End Connections	Tri-Clamp Extended Tube JIC (Male)		
Body Materials	Stainless Steel		
Seat Materials	Standard: PTFE Optional: TFM 1600, UHMWPE, Cavity Fillers		
Applications	High Purity, Semi Conductor, Food & Beverage		



SERIES S85 THREADED

Size Range	NPS ½ to 3 DN15 to 80	
Port	Full Port	
Body Style	2 Piece	
Temperature Range	-50°F to 450°F -46°C to 232°C	
Pressure Ratings	1000 psi WOG 69 bar	
End Connections	Threaded	
Body Materials	Stainless Steel	
Seat Materials	Standard: RPTFE	Optional: UHMWPE
Applications	General Service, Air, Water, Oil & Gas, Vacuum Service, Water Treatment, Water Filtration, Potable Water (NSF 61)	



SERIES S20, S40, S51, S70/S90, S80 THREADED

	· · · · ·		
Size Range	NPS ¼ to 4 DN8 to 100		
Ports	Full Standard Reduced Port		
Body Style	1 Piece & 2 Piece		
Temperature Range	-50°F to 450°F -46°C to 232°C		
Pressure Ratings	Through 2000 psi WOG 138 bar		
End Connections	Threaded		
Body Materials	Stainless Steel Carbon Steel Brass		
Seat Materials	RPTFE PTFE		
Applications	General Service, Air, Water, Oil & Gas, Vacuum Service		







SERIES M1 - SEVERE SERVICE

Size Range	NPS $\frac{1}{2}$ to 36 DN15 to 900 Custom and larger sizes upon request	
Pressure Ratings	ASME 150-4500 PN 10 - PN 720	
Temperature	Standard design rated up to 1100 °F 593 °C, can be customized for higher temperatures	
Design Standards	ASME B16.34 ASME Section VIII - Div 1, Appendix 2, PED 2014/68/EU	
End Connections	Raised Face and Ring Type Joint (ASME B16.5 and DIN 2501) Butt welds (ASME B16.25) Socket weld (ASME B16.11) Hubs & Custom Ends Available	
End-To-End	ASME B16.10 (Long Pattern) EN 558-1	
Testing	MSS SP-61 API 598 ANSI/FCI 70-2 Custom Tests Available	
Applications	Conventional Power, Combined Cycle Power Plants, Superheated Steam, Slurry Discharge, Hydromet Pump Isolation, High Pressure Acid Leaching, Acid Injection, Delayed Coking, Fluid Catalytic Cracking, Hydrotreating	



SERIES M4 - SEVERE SERVICE

Size Range	NPS $\frac{1}{2}$ to $2\frac{1}{2}$ DN15 to 65 SW or BW NPS 3 and 4 DN80 and 100 BW	
Bore Sizes	0.63" 1.03" 1.56"	
Pressure Ratings	ASME 1700, 3100, 4500 NPS ½ to 2½ DN15 to 65 Limited Class NPS 3 and 4 DN80 and 100 Standard Class	
Temperature	Up to 1100°F 593°C, Customizable for higher temperature upon request	
Design Standards	ASME B16.34 Bore sizes per ASME TDP-1 PED 2014/68/EU	
End Connections	SW per ASME B16.11 BW per ASME B16.25	
Body Materials	A105 A182-F22 Cl.3 A182-F91	
Ball Materials	410 SS/HVOF Chromium Carbide A182-F91/F92 Inconel® 718/Fused Chromium Carbide	
Seat Materials	410 SS/HVOF Chromium Carbide Inconel® 718/HVOF Chromium Carbide	
Testing	API 598 MSS SP 61 Custom Tests Available	
Characteristics	On/Off Zero Leakage	
Applications	Power Plant Steam Vent and Drains, Isolation or Blowdown of Steam, water, and other high temperature and/or high pressure medias	



V-CONTROL BALLS FOR SERIES F15/F30 | RF15/RF30 TRIAD SERIES | SERIES 7000/8000 | SERIES S7500

	1 0=111=0 1001	,	
Size Range	NPS ½ to 12 DN 15 to 300		
Ports	V-Port 15°, 30°, 60° & 90° Custom and Slotted Ports Full Standard Port		
Body Style	Flanged, 1-Piece, 2-	-Piece, 3-Piece	
Temperature Range	-50°F to 650°F -4	-50°F to 650°F -46°C to 343°C	
Pressure Rating	F-Series: ASME Class 150, 300 PN 10, PN 16, PN 25, PN 40 Triad: 2200 psi WOG 7000/8000 S7500: 1000 psi WOG		
End Connections	Flanged, Threaded, Socket Weld, Butt Weld, Extended Socket Weld or Butt Weld, Tri-Clamp		
Body Materials	Stainless Steel, Carbon Steel, Alloys.		
Seat Materials	Standard: Tek-Fil® Optional: RPTFE, TFM, PEEK, Metal		
Applications	Flow Control, Level Control, Temperature Control, Low Pressure Steam Control		



SERIES 740 BIDIRECTIONAL KNIFE GATE VALVES

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Size Range	NPS 2 to 36 DN50 to 900		
Pressure Rating	NPS 2 to 24 - 150ps DN50 to 600 - 10bar		
Pressure Rating	NPS 30 to 30 DN750 to 90		
Body Style	Single Piece (Lug)		
Design	MSS SP-81		
Testing	MSS SP-151		
Face-to-Face	MSS SP-81		
Certification	CE/PED, Canadian CRN, AWWA C520 2019		
Drilling	ASME B16.5 CL150 ASME B16.47 CL150		
Actuator Options	Handwheel Bevel Gear		Electric

Body Materials	CF8 (304), CF8M (316)
Gate Materials	304 SS, 316 SS
Seat Materials	BUNA-N
Stem	304
Packing Materials	PTFE Impregnated Synthetic Fiber

Applications: On/off service and isolation of clean, dirty, corrosive or viscous media in pulp & paper, chemical, mining, power and wastewater applications.



SERIES 752 BIDIRECTIONAL KNIFE GATE VALVES

Size Range	NPS 2 to 24 DN50 to 600		
Pressure Rating	150psi, 240psi 10bar, 16bar		
Body Style	Two-Piece Bolted (Wafer)		
Design	MSS SP-81		
Testing	MSS SP-81		
Face-to-Face	MSS SP-81 150psi 10bar, 240psi 16bar models		
Certification	Canadian CRN		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Pneumatic Electric Bevel Gear Hydraulic		

Body Materials	CF8, CF8M, WCB, DI
Gate Materials	304SS, 316SS
Seat Materials	BUNA-N, EPDM
Stem Material	304
Packing Materials	PTFE Impregnated Synthetic Fiber

Applications: On/off service handling corrosive or abrasive media in pulp & paper, chemical, mining and power applications.



SERIES 746 BIDIRECTIONAL SLURRY VALVES

Size Range	NPS 2 to 24 DN50 - 600		
Pressure Rating	240psi 16bar		
Body Style	One-Piece (Wafer)		
Design	Manufacturer Standard		
Testing	MSS SP-81		
Face-to-face	MSS SP-81		
Certifications	ATEX, TR CU		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Bevel Gear	Pneumatic Hydraulic	Electric

Body Materials	Ductile Iron	
Gate Materials	316SS	
Liner Materials	Polyurethane	
Stem	304	
Packing Materials PTFE Impregnated Synthetic Fiber		
Applications: On/off service handling		

corrosive or abrasive media in pulp & paper, chemical, mining and power applications.







SERIES 755 BIDIRECTIONAL SLURRY VALVES

Size Range	NPS 2 to 24 DN50 to 600		
Pressure Rating	150psi, 240psi 10bar, 16bar		
Body Style	Two-Piece Bolted (Wafer))
Design	Manufacturer Standard		
Testing	MSS SP-151		
Face-to-face	MSS SP-81		
Certification	Canadian CRN		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Bevel Gear	Pneumatic Hydraulic	Electric

Body Materials	CF8, CF8M, WCB, DI
Gate Materials	304, 316
Seat Materials	BUNA-N
Packing Materials	PTFE Impregnated Synthetic Fiber
Applications: Heavy-duty on/off service and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power applications.	



SERIES 765 BIDIRECTIONAL SLURRY VALVES

Size Range	NPS 2 to 12 DN50 to 300		
Pressure Rating	90psi 6.2bar		
Body Style	Two-Piece Bolted (Wafer)		
Design	Manufacturer Standard		
Testing	Manufacturer Standard		
Face-to-face	MSS SP-81		
Certification	Canadian CRN		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Pneumatic Electric Bevel Gear Hydraulic		

Gate Materials 304		
Seat Material Natural Rubber		
Stem Material 304		
Wiper Material EPDM		
Applications: Hea	vy-duty on/off service	
	ty, corrosive, abrasive or	

Ductile Iron

Body Materials

viscous media in chemical, mining and power applications.



SERIES 762 SLURRYSHIELD® BIDIRECTIONAL SLURRY VALVES

Size Range	NPS 3 to 48 DN80 to 1200		
	NPS 3 to 24 - 100psi DN80 to 600 - 7bar		
Pressure Rating	NPS 26 to 42 - 75psi DN650 to 1050 - 5 bar		
	NPS 44 to 48 - 50 psi DN1100 to 1200 - 3 bar		
Body Style	Two-Piece Bolted (Flanged)		
Design	Manufacturer Standard		
Testing	Manufacturer Standard		
Face-to-Face	Per Industry Standard		
Certification	Canadian CRN, PED Category I Module A (Group 2 liquids)		
Drilling	ASME B16.5 CL150 ASME 16.47 CL150		
Actuator Options	Handwheel Pneumatic Electric Bevel Gear Hydraulic		

Body Materials NPS 3 to 28, DN80 to 700 - Ductile Iron NPS 30 to 48, DN750 to 1200 - WCB 316, 2205, 17-4 PH (depending on pressure rating) Seat Materials Natural Rubber, EPDM Stem Material 304 Secondary Seal EPDM Applications: Heavy-duty on/off service and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power applications.			
NPS 30 to 48, DN750 to 1200 - WCB 316, 2205, 17-4 PH (depending on pressure rating) Seat Materials Natural Rubber, EPDM Stem Material 304 Secondary Seal EPDM Applications: Heavy-duty on/off service and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power	Dady Materials	· ·	
Gate Materials (depending on pressure rating) Seat Materials Natural Rubber, EPDM Stem Material 304 Secondary Seal EPDM Applications: Heavy-duty on/off service and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power	Body Materials	· ·	
Stem Material 304 Secondary Seal EPDM Applications: Heavy-duty on/off service and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power	Gate Materials	(depending on pressure	
Secondary Seal EPDM Applications: Heavy-duty on/off service and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power	Seat Materials	Natural Rubber, EPDM	
Applications: Heavy-duty on/off service and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power	Stem Material	304	
and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power	Secondary Seal EPDM		
	and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power		



SERIES 767 SLURRYSHIELD® BIDIRECTIONAL SLURRY VALVES

Size Range	NPS 3 to 36 DN80 to 900	
Pressure Rating	300psi, 450psi, 740psi 20bar, 30bar, 51bar	
Body Style	Two-Piece Bolted (Wafer)	
Design	Manufacturer Standard	
Testing	Manufacturer Standard	
Face-to-face	Per Industry Standard	
Certification	Canadian CRN, PED Category, Module A (Group 2 Liquids)	
Drilling	ASME B16.5 CL300	
Actuator Options	Handwheel Pneumatic Electric Bevel Gear Hydraulic	

Body Materials	WCB
Gate Materials	316SS, 2205, 17-4 (depending on pressure rating)
Sleeve Material	Natural Rubber
Stem Material	304
Secondary Seal EPDM	
Applications: High pressure on off service	

Applications: High pressure on/off service and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power applications.



SERIES 768 SLURRYSHIELD® BIDIRECTIONAL SLURRY VALVES

NPS 2 to 24 DN50 to 600	
NPS 2 to 16, 150psi NPS 18 to 24, 90psi	
DN50 to 400, 10bar DN450 to 600, 6.2bar	
Two-piece Bolted (Wafer)	
Manufacturer Standard	
Manufacturer Standard	
Per Industry Standard	
Canadian CRN, PED Category, Module A (Group 2 Liquids)	
ASME B16.5 CL150	
Handwheel Pneumatic Electric Bevel Gear Hydraulic	

Body Materials	DI
Gate Material	316SS, 2205, 17-4 (depending on pressure rating)
Sleeve Materials	Natural Rubber, EPDM
Stem Material 304	
Secondary Seal EPDM	
Applications: On off service and isolation of	

Applications: On/off service and isolation of clean, dirty, corrosive or viscous media in pulp & paper, chemical, mining, power and wastewater applications.



SERIES 940 UNIDIRECTIONAL KNIFE GATE VALVES

<u> </u>			
Size Range	NPS 2 to 24 DN50 to 600		
Pressure Rating	150psi 10bar		
Body Style	Single Piece Lug		
Design	MSS SP-81		
Testing	MSS SP-151		
Face-to-Face	MSS SP-81		
Certification	CE/PED, AWWA C520 (2019)		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Pneumatic Electric Bevel Gear Hydraulic		

Body Materials	CF8, CF8M
Gate Materials	316, 304SS
Seat Materials	Metal, BUNA-N, EPDM, FKM, PTFE
Packing Materials	PTFE Impregnated Synthetic Fiber

Applications: General purpose on/off service and isolation of clean, dirty, corrosive, abrasive, viscous and high temperature media in power, mining, pulp & paper, cement, carbon black and chemical applications.







SERIES 941 UNIDIRECTIONAL KNIFE GATE VALVES

Size Range	NPS 2 to 36 DN50 to 900		
Pressure Rating	NPS 2 to 24 - 150psi DN50 to 600 - 10bar		
Body Style	Single Piece - Lug		
Design	MSS SP-81		
Testing	MSS SP-151		
Face-to-Face	MSS SP-81		
Certification	CE/PED, Canadian CRN		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Bevel Gear	Pneumatic Hydraulic	Electric

Body Materials	CF8M (316)
Gate Materials	316SS
Seat Materials	Integral
Stem Materials	304
Gland Material	304
Packing Materials	Energized Quad Seal with PTFE Anti Extrusion Ring
Applications: On/of	ff service and isolation

Applications: On/off service and isolation of clean, dirty, corrosive or viscous media in pulp & paper, chemical, mining, power and wastewater applications.



SERIES 942 UNIDIRECTIONAL VORTEX BREAKER KNIFE GATE VALVES

Size Range	NPS 4 to 12 DN100 to 300		
Pressure Rating	NPS 4 to 12 - 150psi DN100 to 300 - 10bar		
Body Style	Single Piece - Lug		
Design	MSS SP-81		
Testing	MSS SP-151		
Face-to-Face	MSS SP-81		
Certification	CE/PED		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Bevel Gear	Pneumatic Hydraulic	Electric

Body Materials	CF8M (316)
Gate Materials	17-4PH H-1025
Seat Materials	Hard Faced
Gland Material	304
Packing Materials	High Performance Aramid Packing With Copper Wiper
Vortex Breaker	A36 with Tungsten Carbide Overlay
Applications: On /or	ff comics and isolation

Applications: On/off service and isolation of clean, dirty, corrosive or viscous media in pulp & paper, chemical, mining, power and wastewater applications.



SERIES 943 UNIDIRECTIONAL KNIFE GATE VALVES

Size Range	NPS 2 to 24 DN50 to 600		
Pressure Rating	150psi 10bar		
Body Style	Single Piece Lug		
Design	MSS SP-81		
Testing	MSS SP-151		
Face-to-Face	MSS SP-81		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Bevel Gear	Pneumatic Hydraulic	Electric

CF8, CF8M
304, 316, 317 SS
Metal, BUNA-N, EPDM, FKM, PTFE
PTFE Impregnated Synthetic Fiber

Applications: Ore slurry pipeline, cyclones, tailings handling, crushing/screeening pipeline, leaching pipeline, coal mill pulverizer, pneumatic conveying



SERIES 950 UNIDIRECTIONAL KNIFE GATE VALVES

Size Range	NPS 2 to 24 DN 50 to 600		
	NPS 2 to 12 - 150psi NPS 14 to 24 - 75 psi		
Pressure Rating	DN50 to 300 - 10bar DN350 to 600 - 5 bar		
Body Style	Single Piece, Semi-Lug		
Design	MSS SP-81		
Testing	MSS SP-151		
Face-to-Face	MSS SP-81		
Certification	Canadian CRN, PED, ATEX, AWWA C520 2019		
Drilling	ASME B16.5 CL150		
Actuator Options	Handwheel Pneumatic Electric Bevel Gear Hydraulic		

Body Material	DI
Gate Material	304
Seat Material	Integral
Stem Material	304
Gland Material	CS
Packing Materials	PTFE Impregnated Synthetic Fiber
Applications: Heavy-duty on/off service	

and isolation of dirty, corrosive, abrasive or viscous media in chemical, mining and power applications.



EZI-VAC AIR RELEASE - VACUUM BREAK VALVE

Sizes Range	NPS 1 to 16 DN25 to 400
Rating	ANSI B6.5 Class 150 300 600 @ 35°C nominal
Body	Fabricated carbon steel or cast ASTM A216 Stainless Duplex steel
Float	High density polyethylene or urethane coated aluminum
Outlet Cover	Carbon steel standard Stainless steel optional
Connection	Flanged ANSI B16.5 RF Class 150 300 600 (or as required)
Seal	Chutex wear resistant natural rubber standard. Other options on request.
Gasket	BS-N90 Shore O-ring between body and outlet flange for high pressure seal
Fasteners	Class 8.8 galvanized carbon steel. Stainless option as required
Lining	Natural rubber Nitrile Urethane and Bromobutyl Option
Finish	Grit blast 2.5 and 2 part Interzone 954 epoxy paint
Testing	AS4037-1999 and EN 12266 PT 1 & 2 or AP1598 as specified
Standard	ASME B16.34 ASME B16.5 ASME B31.3
Option	Non Slam Bird Screen Flush Port Secondary Release
Applications	Slurries, Chemical, Sand, Pulp And Dewatering



MAXI-CHECK H - HIGH WEAR BALL CHECK VALVE (MCH)

	• • •
Sizes Range	NPS 2 to 30 DN50 to 750
Rating	ANSI B16.5 Class 150 300 600 and 900 @ 65° nominal
Body	Carbon Steel standard Stainless Steel option
Figure	MCH50-MCH750
Connection	Flanged ANSI B16.5 RF Class 150 300 600 & 900 (certified) or as required
Ball	Stainless Steel Silica Bronze Aluminum Urethane Coated
Seat	304 SS machined to suit ball (Seat is replaceable)
Seal	Molded rubber (40 Shore hardness) when required (Seal is replaceable)
Gasket	O-Ring used between flanges for high pressure seal
Fasteners	Class 8.8 Galvanized Carbon Steel Hi-Tensile and Stainless options as required
Lining	Natural rubber as standard Nitrile and Bromobutyl option
Finish	Grit blast 2.5 and 2 part Interzone 954 epoxy paint
Testing	AS4037-1999 and EN 12266 PT 1&2 or API598 as specified
Standard	ASME B16.34-2009 ASME B16.5 ASME B31.3-2002
Applications	Slurries, Chemicals, Sands, Pulp, Dewatering And Ash Disposal



MAXI-CHECK L - LOW WEAR BALL CHECK VALVE (MCL)

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Size Range	NPS 3 to 24 DN80 to 600	
Rating	Max work pressure: 30 Bar	
Body	Fabricated Carbon Steel	
Figure	MCL80 to MCL600	
Connection	Flanged either Table D, E, PN10, PN16 (EN or AS) or ANSI150/300	
Ball	Metal Core Urethane Coated	
Seat	Carbon steel seat is integral to the body	
Gasket	90 shore O-ring used between flanges for seal	
Fasteners	Class 8.8 Galvanized Carbon Steel Stainless Options As Required	
Lining	Hot Vulcanized Natural Rubber Standard	
Finish	Abrasive clean to 2.5 and painted with Interzone 954, a 2 part epoxy suited to harsh environment	
Testing	AS4037-1999 and EN 12266 PT 1&2 or API598 as specified	
Standard	ASME B16.34 ASME B16.5 ASME B31.3	
Applications	Chemical, Sewerage, Pulp, Food And Dewatering	



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MAXI-CHECK I - DUAL FUNCTION BALL CHECK ISOLATION VALVE (MCI)

Sizes Range	NPS 2 to 30 DN50 to 750		
Actuation	Hand wheel actuated up to DN450 Bevel gearbox DN500-DN750 and higher		
Option	Electric, pneumatic or hydraulic actuators as required. Proximity switches are optional		
Figure	MCI 50 to MCI 750		
Rating	ANSI B16.5 class 150 300 600 and 900 @ 65° nominal		
Body	Carbon Steel standard Stainless Steel optional		
Connection	Flanged ANSI B16.5 RF Class 150 300 600 & 900 (certified) or as required		
Ball	Stainless Steel Silica Bronze Urethane Coated Aluminum core (hollow)		
Seat	304 SS Machined To Suit Ball (Seat is replaceable)		
Seal	Molded rubber (40 Shore hardness) when required (Seal is replaceable)		
Gasket	O-ring Used Between Flanges For High Pressure Seal		
Fasteners	Class 8.8 galvanized Carbon Steel Hi-Tensile and Stainless options as required		
Lining	Natural rubber as standard Nitrile and Bromobutyl option		
Finish	Grit blast 2.5 and 2 part Interzone 954 epoxy paint		
Testing	AS4037-1999 and EN 12266 PT 1&2 or API598 as specified		
Standard	ASME B16.34-2009 ASME B16.5 ASME B31.3-2002		
Applications	Slurries, Chemicals, Sands, Pulp, Dewatering and Ash Disposal		



PENTA-WEDGE - SLURRY GATE VALVE (PW)

Size Range	NPS 4 to 24 DN100 to 600 (Larger sizes on request)		
Actuation	NPS 4 to 12 DN100 to 300 Hand wheel NPS 12 to 28 DN300 to 700 Gearbox 4:1 ratio, subject to pressure. Hydraulic, pneumatic or electric actuators are an option as required		
Figure	PW100-PW600		
Rating	From 150 psi to 2175 psi at 150°F From 10bar to 150bar at 65°C		
Body	GR 460R boiler plate and ASTM A106 pipe to suit as standard, other on request		
Connection	Flanged ANSI B16.5 Class 150 300 600 or 900 (certified) or as required		
Packing	Oxidized Acrylic & Kevlar blended fiber PTFE dispersion mineral lubricant		
Stem	AISI 304 Stainless Steel As Standard, Other On Request.		
Disc	Polyurethane Lined Steel Disc		
Dimensions	ASME B16.10 table 1, 2 & 3 or on customer request		
Testing	AS4037 and EN 12266 PT 1 & 2 or API598 as specified		
Finish	Grit Blast 2.5 And 2 Part Interzone 954 Epoxy Paint		
Standard	ASME B16.34 ASME B16.5 ASME B31.3 ASME B16.10		
Applications	Slurries, Sewerage, Sands, Pulp And Dewatering-Abrasive Applications		



TISO-CHECK - AUTOMATIC CHANGEOVER BALL CHECK VALVE (TC)

	, ,		
Size Range	NPS 4 to 24 DN100 to 600		
Figure	TC0100 - TC600		
Rating	ANSI B16.5 Cass 150 @ 65°C nominal 10bar CWP		
Connection	Flanged either Table D, E, PN10, PN16 (EN or AS) or ANSI150.		
Body	G350 Carbon Steel		
Ball	Aluminum Core Urethane Coated		
Seat	Replaceable AISI 304 stainless steel		
Fasteners	Class 8.8 Galvanized Carbon Steel Stainless options as required		
Lining	Natural rubber as standard Nitrile ceramic and Bromobutyl option		
Finish	Grit Blast 2.5 And 2 Part Interzone 954 Epoxy Paint		
Testing	AS4037 and EN 12266 PT 1&2 or API598 as specified		
Option	Stainless Steel Construction		
Applications	Cyclone Feed Pumps, Standby Pumps Circuits		

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BRAY/RITE MODEL 210/212 WAFER CHECK VALVES

Size Range	NPS 1 to 60 DN25 to 1500		
Temp. Range	Cryogenic to high temperature (pending model selected)		
Pressure Ratings	ASME 125, 150, 300 PN 10/16/25/40		
Body/Disc Materials	ASTM A126 CLB ASTM A216 WCB ASTM A351 CF8M ASTM A 395 DI and exotics on request		
Seat Materials	BUNA EPDM PTFE-Virgin Teflon Encapsulated Silicone Viton A240-304 A240-316 A351-CF8		
Spacer	ASTM A479-316 (PTFE optional)		
Face to Face	Manufacturer Standard Valve Design ASME B16.34		
Test Standard	API 598 ASME B16.34		
Optional Approval	s API 6FD CE CRN FM NSF-61 PED ULC		



BRAY/RITE MODEL 205 WAFER CHECK VALVES

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Size Range	NPS 2 to 60 DN50 to 1500		
Temp. Range	Cryogenic to high temperature (pending model selected)		
Pressure Ratings	API 594 150, 300, 600, 900, 1500, 2500		
Body/Disc Materials	ASTM A126 CLB ASTM A216 WCB ASTM A351 CF8M ASTM A 395 DI and exotics on request		
Seat Materials	BUNA EPDM PTFE-Virgin Teflon Encapsulated Silicone Viton A240-304 A240-316 A351-CF8		
Spacer	ASTM A479-316 (PTFE optional)		
Face to Face	API 594 Valve Design ASME B16.34		
Test Standard	API 598 ASME B16.34		
Optional Approvals API 6FD CE CRN NSF-61 PED			



BRAY/RITE MODEL 211 FLANGED CHECK VALVES

DICAT/ KITE I	TOBEL ZIIT EAROED CHECK VALVES		
Size Range	NPS 2 to 42 DN50 to 1050		
Temp. Range	Cryogenic to high temperature (pending model selected)		
Pressure Ratings	API 594 150, 300, 600, 900, 1500, 2500		
Body/Disc Materials	ASTM A126 CLB ASTM A216 WCB ASTM A351 CF8M ASTM A 395 DI and exotics on request.		
Seat Materials	BUNA EPDM PTFE-Virgin Teflon Encapsulated Silicone Viton A240-304 A240-316 A351-CF8		
Spacer	ASTM A479-316 (PTFE optional)		
Face to Face	API 594 Valve Design ASME B16.34		
Test Standard	API 598 ASME B16.34		
Optional Approval	Optional Approvals API 6FD CE CRN NSF-61 PED		

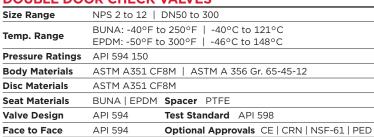


BRAY/RITE MODEL PVC FLANGED CHECK VALVES

DRAI/RITE	MODEL PV	C FLANGED CHECK VALVES	
Size Range	NPS 2 to 24 DN50 to 600		
Temp. Range	-240°F to 400°F -151°C to 204°C pending model selected		
Pressure Ratings	API 594 125, 1	150	
Body Material	ASTM D 1784 PVC		
Seat Materials	BUNA-N, EPDM, Viton		
Spacer	ASTM A479 -	316	
Face to Face	API 594	Valve Design B16.34	
Test Standard	API 598	Optional Approvals CE CRN PED	



BRAY/RITE MODEL DDCV WAFER DOUBLE DOOR CHECK VALVES







External Spring, Weight & Hydraulic Damper



SA-6 Foot Valve



SA-01 External Lever & Spring



Emergency Shut-off Fusible Link

SA-7



SA-1 External Lever



Spring & Weight



Limit Switch



External Compression Spring



Backflush Lever & External Spring



SA-40A External Compression Spring, Weight & Lever

SA-4 External Position Indicator



SA-4A Backflush Lever



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SERIES 98 PNEUMATIC SCOTCH YOKE ACTUATOR

Media ¹	Dry Compressed Air Inert Gas Natural Gas		
Pressure Range	40 to 150 psi 2.8 to 10.3 bar		
	Standard	-20°F to 200°F -29°C to 93°C	
Temperature Range ¹	High Temperature	Up to 300°F Up to 149°C	
	Low Temperature	Down to -50°F Down to -46°C	
Torque Output	Double Acting 1787 lb-in to 885,100 lb-in Double Acting 220 N m to 100,000 N m		
Spring End Torque	2,741 to 445,261 lb-in 310 to 50,306 N m		
Torque Base	Mounting Dimensions as per ISO 5211: 2017		
Accessories	Shaft Driven Accessories Mounting per NAMUR-VDE		
Performance Testing	EN 15714-3:2009		
Ingress Protection	IP67M per IEC 60529		
Safety	ATEX SIL 3 suitable PED on request		
1 Contact factory for other media or non-standard temperature range.			

SERIES 98 HYDRAULIC SCOTCH YOKE ACTUATOR

Media ¹	Hydraulic Fluid - Standard Trim ISO VG 32/46, ISO-L-HV, flash point>157°C	
Pressure Range 500 to 3000 psi 35 to 207 bar		
	Standard: -20°F to 212°F -29°C to 100°C	
Temperature Range ¹	Low Temperature: Down to -50°F Down to -46°C	
	PED: -20°F to 176°F -29°C to 80°C	
Torque Output	Double Acting 730 lb-in to 885,100 lb-in Double Acting 84 N m to 100,000 N m	
Spring-End Torque 2,741 to 445,261 lb-in 310 to 50,306 N m		
Mounting Base ISO 5211: 2017		
Accessory Mounting NAMUR-VDE (Shaft Driven)		
Performance Testing EN 15714-4:2009		
Ingress Protection	IP67M & IP68 per IEC 60529	
Safety	ATEX SIL 3 suitable PED on request	
1 Contact factory for other	er media or non-standard temperature range.	

SYMMETRICAL OR CANTED YOKES

The heart of the Series 98 actuator is the scotch yoke. This mechanism converts linear motion into rotational motion. The piston and/or springs directly couple to a rotating yoke with a slot that engages the sliding blocks.

This type of actuator has a distinct torque curve, which starts high, then dips toward the middle of the stroke, and ends with increasing torque — offering an inherent optimization of torque requirements associated with many valve applications.



SYMMETRICAL YOKE

- Torque output curve is balanced.
- > Torque demands are similar at seat break and end positions.



CANTED YOKE

- > Torque output curve is shifted.
- > Torque demands are not the same at seat break and end positions.
- > Applications for optimizing the torque output vs shaft angle curve.

SCOTCH YOKE COMMON FEATURES

- > Compact design offers a high torque-to-weight ratio.
- Modular design offers multiple configurations, providing flexibility and efficiency at reduced cost.
- Module alignment ensured by precision machined centering rings.
- Symmetrical yoke or canted yoke options available to meet a broad range of application torque requirements.
- > Optimized for ISO 5211 mounting bases, with fully configurable direct-mount accessories.
- > Easy field configuration and simplified maintenance.
- > Premium epoxy/polyurethane coating as standard.















Stainless Steel Actuator

SERIES 92/93 PNEUMATIC ACTUATORS

Rack and pinion actuators available in double acting and spring return

SPECIFICATIONS

Output Torque	Double Acting up to: 44,130 lb-in 4,986 N m		
Output forque	Spring End Torque up to: 14,173 lb-in 1,601 N m		
Pressure Range	40 - 140 psi 2.8 - 10 bar		
	Standard	-4°F to 200°F -20°C to 93°C	
Temperature	Low	-40°F to 176°F -40°C to 80°C	
Range ¹	High	0°F to 300°F -18°C to 149°C	
	Extreme High Temperature	0°F to 482°F -18°C to 250°C	
Supply Media	Dry Compressed	d Air/Inert Gas*	
Series 92 Double Acting	Available in 90°, 135°, 180° rotation		
Series 93 Spring Return	Available in 90° Rotation		
Direct Mounting	ISO 5211: 2001(E)		
Testing Standard	EN 15714-3:2009		
Control Options	On-Off Modulating Double Acting		
	Spring Return		
Power Source	Pneumatic		
Enclosure Ratings	IP66/IP67M per IEC 60529		
Options	Single or Double Acting Extended Travel Stops		
Valve Compatibility	Butterfly Valves Ball Valves		

^{*}Contact factory for other media or non-standard temperature range.

CERTIFICATIONS & APPROVALS

ABS | ATEX | Bureau Veritas | PED | SIL 3

FEATURES

- > Series 92/93 is completely enclosed and self contained
- > Minimal maintenance
- > Safe, simple disassembly and assembly.
- > Two independently adjustable travel stop screws and a cam on the output shaft to permit precise bidirectional adjustment of movement in both the open and closed positions for quarter turn valves (+5° to -5° limit adjustment)
- > Integral porting
- > Standard units have anodized aluminum bodies with polyester coated end caps
- > Optional Seacorr® coating for harsh environments
- > SIL 3 capable
- > NAMUR accessory compatible

¹ Cycle life on low and high temperature seal kits is reduced compared to standard BUNA-N seals.



SERIES 70 ELECTRIC ACTUATOR



SPECIFICATIONS

Output Torque	120/230 V	300 to 18,000 lb-in 34-2034 N m	
	24 V	S70-E06: 600 lb-in 68 N m	
		S70-E20: 2,000 lb-in 226 N m	
		S70-050: 5,000 lb-in 565 N m	
Control Options	On/Off	Interposing Relay Board (I.R.B) 120/230 VAC	
		On/Off NXT Controller 24VAC/DC	
	Modulating	Servo NXT Controller 120/230 VAC/24 VAC/DC 4-20 mA, 0-10 V, 0-5 V, 2-10 V	
	Communication Protocols	Analog DeviceNet EtherNet/IP	
Voltages	120/230 VAC 50/60 Hz, 1-phase 24 VAC/VDC		
Enclosure Ratings	NEMA 4, 4x, 7, 9 and IP65, IP67 (IP67 does not include S70-130/131 and 180/181) Class I, DIV 1 & 2, Group C, D Class II, DIV 1 & 2, Group E, F, G		
Mounting	IS05211		
Motor	120/230 VAC: 1-phase, reversable, permanent split capacitor induction motor		
	24 V: Permanent magnet brushed DC Motor		
Temp. Range	-20°F to 150°F -29°C to +65°C		
Switch	2 SPDT mechanical switches standard		
Options	Additional auxiliary switches available (up tp 6 total)		
	Optional torque switches available		
Duty Rating	Continious Duty	Will operated continuously at max ambient temperature of 104°F 40°C	
	Intermittent Duty	One motor-on period followed by three motor-off periods	

CERTIFICATIONS & APPROVALS

UL, CSA and CE approved (most 120V models)

70-24V: CE approved

 $\mbox{{\bf NOTES:}}$ A complete listing of certifications and approvals can be found at BRAY.COM

SERIES 76 ELECTRIC ACTUATOR



SPECIFICATIONS

Voltage & Torque Rating	1-phase 3 phase DC power Torque up to 78,000 lb-in 8,800 N m
Enclosure Ratings	Weatherproof IP66 P67 IP68 Nema 4 Nema 4X Nema 6
Main Housing	High grade aluminum alloy, anodized interior and exterior or nodular cast iron, polyester powder top coated
Mounting	ISO 5211
Ambient Temperature	-4°F to 140°F -20°C to 60°C
Stall Protection	Embed thermal protection
Certifications	CSA ,CE, UKCA Flameproof, Ex db IIB T4 Dust, Ex tb IIIC T135°C
Conduit Entries	Imperial: $2 \times \frac{3}{4}$ " NPT and 1×1 " NPT on larger size Metric: $2 \times M20$ and $1 \times M25$ on larger size
Lubrication	Grease moly EP
Duty Cycle	S2 (On-Off) Per EN15714-2 Class A S4 (Modulating) Per EN15714-2 Class C
Control Options	Potentiometer (1k ohm) Current source (output: 4-20mA dc) Input Signal: 4-20mA, 0-5V, 1-5V, 0-10V, 2-10V, & 0-20V Local Control Stations
Motor	Squirrel Caged Induction Motor DC Brushed Motor
Drive Bushing	Removable Lug Drive
Manual Override	Declutch mechanism, which can be padlocked
Position Indicator	Top mount dome position indicator
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CERTIFICATIONS & APPROVALS

NEMA 4, 4X & 6	
IP66, IP67	
IP68 certified for submersible applications (32ft, 72 hours)	
CSA, CE	





Series 98 EH Actuators



Series 92/93 EH Actuators



Custom Built Linear Actuators



Custom Built Rotary Actuators

SERIES 98 EH

Torque Output	Double Acting 730 lb-in to 885,100 lb-in Double Acting 84 N m to 100,000 N m
Spring-End Torque	2,741 lb-in to 445,261 lb-in 310 N m to 50,306 N m
	12 or 24 VDC or 48VDC
	120 - 220 VAC
Supply Voltage	480 V 3-Phase
	50/60 Hz
	Solar or wind charged power packs
	4-20mA or 0-10VDC
Control Signal	12 or 24 VDC or 48 VDC
Control Signal	120 - 220 VAC
	Network Protocols

Rugged and repeatable performance under the most challenging conditions.

SERIES 92/93 EH

Torque Output	Double Acting 75 lb-in to 44,130 lb-in Double Acting 9 N m to 4,986 N m
Spring-End Torque	24 lb-in to 14,173 lb-in 3 N m to 1,601 N m
Supply Voltage	12 or 24 VDC or 48VDC 120 - 220 VAC 50/60 Hz
	Solar or wind charged power packs
Control Signal	4-20mA or 0-10VDC 12 or 24 VDC or 48 VDC 120 - 220 VAC Network Protocols

Compact tubeless configurations are excellent where space and weight consideration is important.

KEY FEATURES

- > Completely self-contained
- > Electric on/off failsafe
- > Continuous modulating duty
- > Precise controllability and repeatable accuracy
- > Adjustable opening and closing speeds
- > Weather-proof or explosion-proof construction
- > Fail freeze, fail last, fail open or fail close using spring or stored accumulator energy
- > ESD and PST capable
- > SIL capable
- > UL, FM, ATEX, CSA certifications
- > Manual hydraulic override
- > Custom built options available

APPLICATIONS

- Power Generation
- > Mining and Minerals
- > Refining
- > LNG Facilities
- > Gas Pipelines
- > Liquid Pipelines
- > Water/Wastewater
- Oil and Gas Exploration and Production
- > Pulp and Paper Plants





SERIES 6A ELECTRO-PNEUMATIC POSITIONER

- > Smart digital positioner for precise control of valve in various applications
- > Low air consumptions thanks to zero bleed design
- Compatible with rotary or linear actuators for single and double acting applications
- Various enclosure options available to withstand challenging environmental conditions
- > Equipped with on-board diagnostics checks to support preventative and efficient maintenance
- > Local user interface for guick and easy positioner configuration
- > Modular design capable of field upgradeable options
- > Integral volume booster available for fast operation of large valves
- > Fail safe, Fail in Place, Fail to Open options available
- > Advanced communications via PROFIBUS PA, Foundation Fieldbus and HART



SERIES 6P PNEUMATIC POSITIONER

- > Pneumatic to pneumatic positioner for single and double acting actuators
- > Rugged aluminum diecast housing for harsh environments
- > Minimal setup time for zero and span adjustment
- > Split range capabilities
- > High visibility dome position indicator
- > Optional 2 x SPDT mechanical switches



SERIES 5A, 5B AND 5C VALVE STATUS MONITORS

- > Discrete status monitor for quarter turn rotary actuators
- > All Models: NEMA 4, 4X and IP66 and IP67 ingress protection
- Model 5A/B Resin and 5C Aluminum: NEMA 4, 4X and IP66, IP67 and IP68 ingress protection
- > Intrinsically safe or explosion-proof options for hazardous locations
- > High visibility dome position indicator
- > Up to 6 SPDT switches or non-contacting proximity switches
- > Switches pre-wired to internal terminal block
- > Available in die-cast aluminum housing coated with 2-layers of polyester or fiberglass reinforced PBT housing for highly corrosive environments



SERIES 54 VALVE PROXIMITY SENSOR

- > Dual proximity sensors for valve position
- > NEMA 4, 4X and IP66, IP67, IP69K ingress protection available
- > Available solenoid outputs
- > 2 or 3 wire DC, AC/DC, intrinsically safe, and AS-i interface
- > Pin connector or conduit versions available



SERIES 63 SOLENOID VALVES

- > Weatherproof NEMA 4, 4X and explosion proof housings available
- > Flying leads or DIN connectors, single or dual coil
- > 5/2 or 3/2 operation
- > NAMUR mounted
- > High flow up to 1.4 Cv
- > Intrinsically safe versions available
- > Available voltages: 12, 24 VDC; 24, 110, 220 VAC

SINCE 1986, BRAY HAS PROVIDED FLOW CONTROL SOLUTIONS FOR A VARIETY OF INDUSTRIES AROUND THE WORLD.

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