Operating Instructions
VEGABAR 52
4 ... 20 mA

Document ID: 36716
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**Supplementary documentation**

**Information:**

Supplementary documents appropriate to the ordered version come with the delivery. You can find them listed in chapter "Product description".

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1 About this document

1.1 Function

This operating instructions manual provides all the information you need for mounting, connection and setup as well as important instructions for maintenance and fault rectification. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

1.2 Target group

This operating instructions manual is directed to trained qualified personnel. The contents of this manual should be made available to these personnel and put into practice by them.

1.3 Symbolism used

Information, tip, note
This symbol indicates helpful additional information.

Caution: If this warning is ignored, faults or malfunctions can result.
Warning: If this warning is ignored, injury to persons and/or serious damage to the instrument can result.
Danger: If this warning is ignored, serious injury to persons and/or destruction of the instrument can result.

Ex applications
This symbol indicates special instructions for Ex applications.

List
The dot set in front indicates a list with no implied sequence.

Action
This arrow indicates a single action.

1 Sequence
Numbers set in front indicate successive steps in a procedure.
2 For your safety

2.1 Authorised personnel

All operations described in this operating instructions manual must be carried out only by trained specialist personnel authorised by the plant operator.

During work on and with the device the required personal protective equipment must always be worn.

2.2 Appropriate use

VEGABAR 52 is a pressure transmitter for measurement of gauge pressure, absolute pressure and vacuum.

You can find detailed information on the application range in chapter "Product description".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden.

2.3 Warning about misuse

Inappropriate or incorrect use of the instrument can give rise to application-specific hazards, e.g. vessel overfill or damage to system components through incorrect mounting or adjustment.

2.4 General safety instructions

This is a high-tech instrument requiring the strict observance of standard regulations and guidelines. The user must take note of the safety instructions in this operating instructions manual, the country-specific installation standards as well as all prevailing safety regulations and accident prevention rules.

The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for trouble-free operation of the instrument.

During the entire duration of use, the user is obliged to determine the compliance of the necessary occupational safety measures with the current valid rules and regulations and also take note of new regulations.
2.5 Safety label on the instrument

The safety approval markings and safety tips on the device must be observed.

2.6 CE conformity

This device fulfills the legal requirements of the applicable EC guidelines. By attaching the CE mark, VEGA provides a confirmation of successful testing. You can find the CE conformity declaration in the download area of www.vega.com.

2.7 Measuring range - permissible process pressure

Due to the application, a measuring cell with higher measuring range than the permissible pressure range of the process pressure can be integrated. The permissible process pressure is stated with "process pressure" on the type label, see chapter 3.1 "Configuration". For safety reasons, this range must not be exceeded.

2.8 Fulfillment of NAMUR recommendations

With respect to compatibility, the NAMUR recommendation NE 53 is fulfilled. This applies also to the corresponding indicating and adjustment components. VEGA instruments are generally upward and downward compatible.

- Sensor software to DTM VEGABAR 52
- DTM VEGABAR 52 for adjustment software PACTware
- Indicating and adjustment module for sensor software

The parameter adjustment of the basic sensor functions is independent of the software version. The range of available functions depends on the respective software version of the individual components.

2.9 Safety instructions for Ex areas

Please note the Ex-specific safety information for installation and operation in Ex areas. These safety instructions are part of the operating instructions manual and come with the Ex-approved instruments.

2.10 Environmental instructions

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified according to DIN EN ISO 14001.
Please help us fulfil this obligation by observing the environmental instructions in this manual:

- Chapter "Packaging, transport and storage"
- Chapter "Disposal"
3 Product description

3.1 Structure

Scope of delivery

The scope of delivery encompasses:

- VEGABAR 52 process pressure transmitter
- Documentation
  - this operating instructions manual
  - Test certificate for pressure transmitters
  - Safety Manual 31637 "VEGABAR series 50 and 60 - 4 … 20 mA/HART" (optional)
  - Operating instructions manual 27835 "Indicating and adjustment module PLICSCOM" (optional)
  - Supplementary instructions manual 31708 "Heating for indicating and adjustment module" (optional)
  - Supplementary instructions manual "Plug connector for continuously measuring sensors" (optional)
  - Ex-specific "Safety instructions" (with Ex versions)
  - If necessary, further certificates

Constituent parts

The VEGABAR 52 consists of the components:

- Process fitting with measuring cell
- Housing with electronics, optionally available with plug connector
- Housing cover, optionally available with indicating and adjustment module

The components are available in different versions.

![Diagram](image.png)

Fig. 1: Example of a VEGABAR 52 with manometer connection G½ A according to EN 837 and plastic housing

1 Housing cover with integrated indicating and adjustment module (optional)
2 Housing with electronics
3 Process fitting with measuring cell
Type label

The type label contains the most important data for identification and use of the instrument:

Fig. 2: Structure of the type label (example)

1 Instrument type
2 Product code
3 Approvals
4 Measuring range
5 Process pressure
6 Process temperature
7 Electronics
8 Protection, material measuring cell seal
9 Order number
10 Serial number of the instrument
11 ID numbers, instrument documentation

With the serial number, you can access the delivery data of the instrument via www.vega.com, "VEGA Tools" and "serial number search". In addition to the type label outside, you can also find the serial number on the inside of the instrument.

3.2 Principle of operation

Application area

VEGABAR 52 is a pressure transmitter for use in the paper, food processing and pharmaceutical industries as well as in water/sewage water plants. Depending on the version, it is used for level, gauge, absolute pressure or vacuum measurement. Measured products are gases, vapours and liquids, also those containing abrasive substances.

Functional principle

Sensor element is the CERTEC® measuring cell with robust, dependent on the process fitting also front-flush, abrasion-resistant ceramic diaphragm. The process pressure causes a capacitance change in the measuring cell via the ceramic diaphragm. This change is converted into an appropriate output signal and outputted as measured value.
The CERTEC® measuring cell is also equipped with a temperature sensor. The temperature value can be displayed via the indicating and adjustment module as well as processed via the signal output (with digital versions).

**Seal concept**

As a standard feature, the CERTEC® measuring cell is equipped with a lateral, recessed seal.

Instruments with double seal have an additional, front seal.

Instruments with hygienic fitting are equipped with a gap-free form seal.

**Voltage supply**

Two-wire electronics 4 ... 20 mA for power supply and measured value transmission over the same cable.

The supply voltage range can differ depending on the instrument version. The exact range is stated in chapter "Technical data".

The background lighting of the indicating and adjustment module is powered by the sensor. A certain level of operating voltage is required for this. You can find the exact voltage specifications in chapter "Technical data".

The optional heating requires its own operating voltage. You can find details in the supplementary instructions manual "Heating for indicating and adjustment module".

This function is generally not available for approved instruments.

### 3.3 Configuration

The instrument can be adjusted with the following adjustment media:

- with indicating and adjustment module
- with the suitable VEGA DTM in conjunction with an adjustment software according to the FDT/DTM standard, e.g. PACTware and PC

### 3.4 Packaging, transport and storage

**Packaging**

The device was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test according to DIN EN 24180.

The packaging of standard instruments consists of environment-friendly, recyclable cardboard. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.

**Transport**

Transport must be carried out under consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.
The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:
- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation
- Avoiding mechanical shock and vibration

Storage and transport temperature
- Storage and transport temperature see chapter "Supplement - Technical data - Ambient conditions"
- Relative humidity 20 ... 85 %

### 3.5 Accessories and replacement parts

#### Indicating and adjustment module

The indicating and adjustment module PLICSCOM is used for measured value indication, adjustment and diagnosis. It can be inserted into the sensor and removed at any time.

You can find further information in the operating instructions "Indicating and adjustment module PLICSCOM" (Document-ID 27835).

#### Flanges

Flanges are available in different versions according to the following standards: DIN 2501, EN 1092-1, ANSI B 16.5, JIS B 2210-1984, GOST 12821-80.

You will find additional information in the supplementary instructions manual "Flanges according to DIN-EN-ASME-JIS" (Document-ID 31088).

#### Measuring instrument holder

The measuring instrument holder is used for wall/tube mounting of VEGABAR series 50 pressure transmitters and VEGAWELL 52 suspension pressure transmitters. Supplied reducers enable the adaptation to different instrument diameters. The material used is 316L.

#### Protective cap

The protective cover protects the sensor housing against soiling and intense heat from solar radiation.

You will find additional information in the supplementary instructions manual "Protective cover" (Document-ID 34296).
Electronics module

The electronics module is a replacement part for pressure transmitter VEGABAR. One version is available for each type of signal output.

You find further information in the operating instructions "Electronics module VEGABAR series 50 and 60 " (Document-ID 30175).
4 Mounting

4.1 General instructions

Suitability for the process conditions

Make sure that all parts of the instrument exposed to the process, in particular the sensor element, process seal and process fitting, are suitable for the existing process conditions. These include above all the process pressure, process temperature as well as the chemical properties of the medium.

You can find the specifications in chapter "Technical data" or on the type label.

Mounting position

Select an installation position you can easily reach for mounting and connecting as well as later retrofitting of an indicating and adjustment module. The housing can be rotated by 330° without the use of any tools. You can also install the indicating and adjustment module in four different positions (each displaced by 90°).

Moisture

Use the recommended cables (see chapter "Connecting to power supply") and tighten the cable gland.

You can give your instrument additional protection against moisture penetration by leading the connection cable downward in front of the cable entry. Rain and condensation water can thus drain off. This applies mainly to outdoor mounting as well as installation in areas where high humidity is expected (e.g. through cleaning processes) or on cooled or heated vessels.

![Fig. 3: Measures against moisture penetration](image)

Ventilation and pressure compensation

The ventilation of the electronics housing as well as the atmospheric pressure compensation for the measuring cell are realised via a filter element in the area of the cable gland.
Fig. 4: Position of the filter element
1 Filter element
2 Blind stopper

Caution:
Due to the filter effect, the pressure compensation is time delayed. When opening/closing the housing cover quickly, the measured value can change for a period of approx. 5 s by up to 15 mbar.

Information:
Make sure that the filter element is always free of buildup during operation. A high-pressure cleaner must not be used for cleaning.

With instrument versions in protection IP 66/IP 68, 1 bar, the ventilation is realised via the capillaries in the permanently connected cable. The filter element is replaced by a blind stopper.

Temperature limits
Higher process temperatures often mean also higher ambient temperatures. Make sure that the upper temperature limits stated in chapter “Technical data” for the environment of the electronics housing and connection cable are not exceeded.
4.2 Mounting steps

Welding the socket

For mounting VEGABAR 52, a welded socket is required. You can find these components in the supplementary instructions manual "Welded socket and seals".

Sealing/Screwing in threaded versions

Seal the thread with teflon, hemp or a similar resistant seal material on the process fitting thread 1½ NPT.

→ Screw VEGABAR 52 into the welded socket. Tighten the hexagon on the process fitting with a suitable wrench. Wrench size, see chapter "Dimensions".

Warning:
The housing must not be used to screw the instrument in! Applying tightening force can damage internal parts of the housing.

Sealing/Screwing in flange versions

Seal the flange connections according to DIN/ANSI with a suitable, resistant seal and mount VEGABAR 52 with suitable screws.

Sealing/Screwing in hygienic fittings

Use the seal suitable for the respective process fitting. You can find the components in the supplementary instructions manual "Welded socket and seals".

4.3 Mounting steps, external housing

Wall mounting

1. Mark the holes according to the following drilling template
2. Depending on the mounting surface, fasten the wall mounting plate with 4 screws
Tip:
Mount the wall mounting plate so that the cable entry of the socket housing points downward. The socket housing can be displaced by 180° to the wall mounting plate.

Warning:
The four screws of the socket housing must only be hand screwed. A torque > 5 Nm (3.688 lbf ft) can damage the wall mounting plate.
5 Connecting to power supply

5.1 Preparing the connection

Safety instructions

Always keep in mind the following safety instructions:

- Connect only in the complete absence of line voltage
- If overvoltage surges are expected, overvoltage arresters should be installed

Tip:

We recommend using VEGA overvoltage arresters B63-48 and USB 62-36G.X.

In hazardous areas you must take note of the respective regulations, conformity and type approval certificates of the sensors and power supply units.

Voltage supply

Power supply and current signal are carried on the same two-wire cable. The voltage supply range can differ depending on the instrument version.

The data for power supply are specified in chapter "Technical data".

Provide a reliable separation between the supply circuit and the mains circuits according to DIN VDE 0106 part 101. The VEGA power supply units VEGATRENN 149A Ex, VEGASTAB 690 as well as all VEGAMETs and VEGASCANs meet this requirement.

Keep in mind the following additional factors that influence the operating voltage:

- Output voltage of the power supply unit can be lower under nominal load (with a sensor current of 20.5 mA or 22 mA in case of fault message)
- Influence of additional instruments in the circuit (see load values in chapter "Technical data")

Connection cable

The instrument is connected with standard two-wire cable without screen. If electromagnetic interference is expected which is above the test values of EN 61326 for industrial areas, screened cable should be used.

Use cable with round cross-section. A cable outer diameter of 5 … 9 mm (0.2 … 0.35 in) ensures the seal effect of the cable gland. If you are using cable with a different diameter or cross-section, exchange the seal or use a suitable cable gland.

We generally recommend the use of screened cable for HART multidrop mode.

Cable gland ½ NPT

On the instrument with cable entry ½ NPT and plastic housing there is a metallic ½" threaded insert moulded into the plastic housing.
Caution:
No grease should be used when screwing the NPT cable gland or steel tube into the threaded insert. Standard grease can contain additives that corrode the connection between threaded insert and housing. This would influence the stability of the connection and the tightness of the housing.

Cable screening and grounding
If screened cable is necessary, connect the cable screen on both ends to ground potential. In the sensor, the screen must be connected directly to the internal ground terminal. The ground terminal on the outside of the housing must be connected to the potential equalisation (low impedance).

If potential equalisation currents are expected, the connection on the processing side must be made via a ceramic capacitor (e.g. 1 nF, 1500 V). The low frequency potential equalisation currents are thus suppressed, but the protective effect against high frequency interference signals remains.

Warning:
Within galvanic plants as well as vessels with cathodic corrosion protection there are considerable potential differences. Considerably equalisation currents can be caused via the cable screen when the screen is earthed on both ends. To avoid this, the cable screen must only connected to ground potential on one side of the switching cabinet in such applications. The cable screen must not be connected to the internal ground terminal in the sensor and the outer ground terminal on the housing not to the potential equalisation!

Information:
The metal parts of the instrument (antenna, transmitter, concentric tube, etc.) are conductive connected with the inner and outer ground terminal on the housing. This connection exists either directly metallic or with instruments with external electronics via the screen of the special connection cable. You can find specifications to the potential connections within the instrument in chapter "Technical data".

Take note of the corresponding installation regulations for Ex applications. In particular, make sure that no potential equalisation currents flow over the cable screen. In case of grounding on both sides this can be achieved by the use of a capacitor or a separate potential equalisation.

5.2 Connection procedure

Single/Double chamber housing
Proceed as follows:
1. Unscrew the housing cover
2 If an indicating and adjustment module is installed, remove it by turning it slightly to the left.
3 Loosen compression nut of the cable entry
4 Remove approx. 10 cm of the cable mantle, strip approx. 1 cm insulation from the individual wires
5 Insert the cable into the sensor through the cable entry
6 Lift the opening levers of the terminals with a screwdriver (see following illustration)
7 Insert the wire ends into the open terminals according to the wiring plan
8 Press down the opening levers of the terminals, you will hear the terminal spring closing
9 Check the hold of the wires in the terminals by lightly pulling on them
10 Connect the screen to the internal ground terminal, connect the outer ground terminal to potential equalisation
11 Tighten the compression nut of the cable entry. The seal ring must completely encircle the cable
12 Screw the housing cover on

The electrical connection is finished.

**IP 68 version with external housing**

Proceed as follows:

1 Loosen the four screws on the housing base with an Allen key size 4
2 Remove the housing socket from the mounting plate

![Diagram](image)

**Fig. 8: Components of the external housing**

1 Screws
2 Wall mounting plate
3 Cable gland

3 Loop the connection cable through the cable entry on the housing base

**Information:**
The cable gland can be mounted in three positions each displaced by 90°. Simply exchange the cable gland against the blind plug in the suitable thread opening.

4 Connect the wire ends as described under "Single/Double chamber housing" according to the numbering

5 Connect the screen to the internal ground terminal, connect the outer ground terminal above on the housing to potential equalisation

6 Tighten the compression nut of the cable entry. The seal ring must completely encircle the cable

7 Attach the mounting plate again and tighten the screws

The electrical connection of the sensor to the external housing is hence ready.

---

1) The connection cable is already preconfectioned. If necessary, shorten it to the requested length, cut the breather capillaries clean. Remove approx. 5 cm of the cable mantle, strip approx. 1 cm insulation from the ends of the individual wires. After shortening the cable, fasten the type plate with support back onto the cable.
5.3 Wiring plan, single chamber housing

The following illustrations apply to the non-Ex as well as to the Ex-ia version.

**Electronics and connection compartment**

![Diagram of electronics and connection compartment]

*Fig. 9: Electronics and connection compartment, single chamber housing*

- 1 Spring-loaded terminals for voltage supply
- 2 Ground terminal for connection of the cable screen

**Wiring plan**

![Diagram of wiring plan]

*Fig. 10: Wiring plan, single chamber housing*

- 1 Voltage supply/Signal output
5.4 Wiring plan - version IP 66/IP 68, 1 bar

Wire assignment connection cable

![Wire assignment connection cable diagram]

Fig. 11: Wire assignment connection cable
1 brown (+) and blue (-) to power supply or to the processing system
2 Shielding

5.5 Wiring plan, external housing with version IP 68

Overview

![Wiring plan diagram]

Fig. 12: VEGABAR 52 in IP 68 version 25 bar and axial cable outlet, external housing
Terminal compartment, housing socket

Fig. 13: Connection of the sensor in the housing socket

1 Brown
2 Blue
3 Yellow
4 White
5 Shielding
6 Breather capillaries
5 Connecting to power supply

Electronics and connection compartment for power supply

![Diagram of electronics and connection compartment]

Fig. 14: Electronics and connection compartment
1 Spring-loaded terminals for voltage supply
2 Ground terminal for connection of the cable screen
3 Cable gland to the sensor

Wiring plan external electronics

![Diagram of wiring plan]

Fig. 15: Wiring plan external electronics
1 Voltage supply/Signal output

5.6 Switch on phase

Switch on phase

After connecting VEGABAR 52 to power supply or after a voltage recurrence, the instrument carries out a self-check for approx. 30 seconds:

- Internal check of the electronics
- Indication of the instrument type, the firmware as well as the sensor TAGs (sensor designation)
• Output signal jumps briefly (approx. 10 seconds) to the set fault current

Then the corresponding current is outputted to the cable (the value corresponds to the actual level as well as the settings already carried out, e.g. factory setting).
6 Set up with the indicating and adjustment module PLICSCOM

6.1 Short description

The indicating and adjustment module is used for measured value display, adjustment and diagnosis. It can be mounted in the following housing versions and instruments:

- All continuously measuring sensors in single as well as double chamber housing (optionally in the electronics or connection compartment)
- External indicating and adjustment unit

Note:
You can find detailed information on the adjustment in the operating instructions manual "Indicating and adjustment module".

6.2 Insert indicating and adjustment module

The indicating and adjustment module can be inserted into the sensor and removed again at any time. It is not necessary to interrupt the power supply.

Proceed as follows:

1 Unscrew the housing cover
2 Place the indicating and adjustment module in the desired position on the electronics (you can choose any one of four different positions - each displaced by 90°)
3 Press the indicating and adjustment module onto the electronics and turn it to the right until it snaps in.
4 Screw housing cover with inspection window tightly back on

Removal is carried out in reverse order.

The indicating and adjustment module is powered by the sensor, an additional connection is not necessary.
Fig. 16: Insert indicating and adjustment module

**Note:**
If you intend to retrofit the instrument with an indicating and adjustment module for continuous measured value indication, a higher cover with an inspection glass is required.
6.3 Adjustment system

The sensor is adjusted via the four keys of the indicating and adjustment module. The LC display indicates the individual menu items. The functions of the individual keys are shown in the above illustration. Approx. 10 minutes after the last pressing of a key, an automatic reset to measured value indication is triggered. Any values not confirmed with [OK] will not be saved.

**Key functions**

- **[OK] key:**
  - Move to the menu overview
  - Confirm selected menu
  - Edit parameter
  - Save value

- **[->] key to select:**
  - Menu change
  - Select list entry
  - Select editing position

- **[+] key:**
  - Change value of the parameter

- **[ESC] key:**
  - Interrupt input
  - Jump to the next higher menu

**Adjustment system**

Fig. 17: Indicating and adjustment elements

1 LC display
2 Indication of the menu item number
3 Adjustment keys
6.4 Setup steps

**Level or process pressure measurement**

VEGABAR 52 can be used for level as well as for process pressure measurement. Default setting is level measurement. The mode can be changed in the adjustment menu.

Depending on the application only the respective subchapter "Level or process pressure measurement" is of importance. There, you find the individual adjustment steps.

**Level measurement**

Set up VEGABAR 52 in the following sequence:

1. Selecting adjustment unit/density unit
2. Carry out a position correction
3. Carry out min. adjustment
4. Carry out max. adjustment

In the menu item "Adjustment unit" you select the physical unit in which the adjustment should be carried out, e.g. mbar, bar, psi...

The position correction compensates the influence of the mounting position or static pressure on the measurement. It does not influence the adjustment values.

**Information:**

The steps 1, 3 and 4 are not necessary for instruments which are already preset according to customer specifications!

You can find the data on the type label on the instrument or in the menu items of the min./max. adjustment.

The indicating and adjustment module enables the adjustment without filling or pressure. Thanks to this, you can carry out your settings already in the factory without the instrument having to be installed.

The actual measured value is also displayed in the menu items for min./max. adjustment.

**Select unit**

In this menu item you select the adjustment unit as well as the unit for the temperature indication in the display.

To select the adjustment unit (in the example switching over from bar to mbar), proceed as follows:¹

1. Push the [OK] button in the measured value display, the menu overview is displayed.

¹ Selection options: mbar, bar, psi, Pa, kPa, MPa, inHg, mmHg, inH₂O, mmH₂O.
2 Confirm the menu "Basic adjustment" with [OK], the menu item "Unit" will be displayed.

3 Activate the selection with [OK] and select "Units of measurement" with [->].

4 Activate the selection with [OK] and select the requested unit with [->] (in the example mbar).

5 Confirm with [OK] and move to position correction with [->]. The adjustment unit is thus switched over from bar to mbar.

**Information:**
When switching over to adjustment in a height unit (in the example from bar to m), the density also has to be entered.

Proceed as follows:

1 Push the [OK] button in the measured value display, the menu overview is displayed.

2 Confirm the menu "Basic adjustment" with [OK], the menu item "Units of measurement" will be displayed.

3 Activate the selection with [OK] and select the requested unit with [->] (in the example m).

4 Confirm with [OK], the submenu "Density unit" appears.

5 Select the requested unit, e.g. kg/dm³ with [->] and confirm with [OK], the submenu "Density" appears.

6 Enter the requested density value with [->] and [+] confirm with [OK] and move to position correction with [->].

The adjustment unit is thus switched over from bar to m.
Proceed as follows to select the temperature unit:

→ Activate the selection with [OK] and select "Temperature unit" with [->].
→ Activate the selection with [OK] and select the requested unit with [->] (e.g. °F).
→ Confirm with [OK].

The temperature unit is hence switched over from °C to °F.

**Carry out a position correction**

Proceed as follows:

1. Activate in the menu item "Position correction" the selection with [OK].

   Position correction
   Offset = +0000 mbar
   53 mbar

2. Select with [->], e.g. to accept actual measured value.

   Position correction
   Accept current measured value?
   ▶ Accept
   Edit

3. Confirm with [OK] and move to min.(zero) adjustment with [->].

**Carry out min. adjustment**

Proceed as follows:

1. Edit the % value in the menu item "Min. adjustment" with [OK].

   Min. adjustment
   +000.0 %
   = +0000.0 mbar
   0000.0 mbar

2. Set the requested percentage value with [+] and [->].
3. Edit the requested mbar value with [OK].
4. Set the requested mbar value with [+] and [->].
5. Confirm with [+] and move to max. adjustment with [->].

The min. adjustment is finished.

**Information:**

For an adjustment with filling, simply enter the actual measured value indicated at the bottom of the display.

3) Selection options: °C, °F.
If the adjustment ranges are exceeded, the message "Outside parameter limits" appears. The editing procedure can be aborted with [ESC] or the displayed limit value can be accepted with [OK].

**Carry out max. adjustment**

Proceed as follows:

1. Edit the % value in the menu item "Max. adjustment" with [OK].

![Max. adjustment]

**Information:**

The displayed pressure for 100 % corresponds to the nominal measuring range of the sensor (in the above example 1 bar = 1000 mbar).

2. Set the requested percentage value with [->] and [OK].

3. Edit the requested mbar value with [OK].

4. Set the requested mbar value with [+] and [->].

5. Confirm with [OK] and move to the menu overview with [ESC].

The max. adjustment is finished.

**Information:**

For an adjustment with filling, simply enter the actual measured value indicated at the bottom of the display.

If the adjustment ranges are exceeded, the message "Outside parameter limits" appears. The editing procedure can be aborted with [ESC] or the displayed limit value can be accepted with [OK].

**Process pressure measurement**

Set up VEGABAR 52 in the following sequence:

1. Select application "Process pressure measurement"

2. Select the unit of measurement

3. Carry out a position correction

4. Carrying out zero adjustment

5. Carrying out span adjustment

In the menu item "Adjustment unit" you select the physical unit in which the adjustment should be carried out, e.g. mbar, bar, psi...

The position correction compensates the influence of the mounting position or static pressure on the measurement. It does not influence the adjustment values.

In the menu items "zero" and "span" you determine the span of the sensor, the span corresponds to the end value.
Information:
The steps 1, 3 and 4 are not necessary for instruments which are already preset according to customer specifications!

You can find the data on the type label on the instrument or in the menu items of the zero/span adjustment.

The indicating and adjustment module enables the adjustmetn without filling or pressure. Thanks to this, you can carry out your settings already in the factory without the instrument having to be installed.

The actual measured value is displayed in addition to the menu items for zero/span adjustment.

Select application "Process pressure measurement"

VEGABAR 52 is preset to application "Level measurement". Proceed as follows when switching over to application "Process pressure measurement":

1 Push the [OK] button in the measured value display, the menu overview is displayed.
2 Select the menu "Service" with [->] and confirm with [OK].
3 Select the menu item "Application" with [->] and edit with [OK].

Warning:

Note the warning: "Output can change".

4 Select with [->] "OK" and confirm with [OK].
5 Select "Process pressure" from the list and confirm with [OK].

Select unit

In this menu item you select the adjustment unit as well as the unit for the temperature indication in the display.

To select the adjustment unit (in the example switching over from bar to mbar), proceed as follows:4)

1 Push the [OK] button in the measured value display, the menu overview is displayed.

4) Selection options: mbar, bar, psi, Pa, kPa, MPa, inHg, mmHg, inH₂O, mmH₂O.
2  Confirm the menu "Basic adjustment" with [OK], the menu item "Unit" will be displayed.

3  Activate the selection with [OK] and select "Units of measurement" with [->].

4  Activate the selection with [OK] and select the requested unit with [->] (in the example mbar).

5  Confirm with [OK] and move to position correction with [->].

   The adjustment unit is thus switched over from bar to mbar.

Proceed as follows to select the temperature unit:

      →  Activate the selection with [OK] and select "Temperature unit" with [->].
      →  Activate the selection with [OK] and select the requested unit with [->] (e.g. °F).
      →  Confirm with [OK].

   The temperature unit is hence switched over from °C to °F.

**Carry out a position correction**

   Proceed as follows:

      1  Activate in the menu item "Position correction" the selection with [OK].

      2  Select with [->], e.g. to accept actual measured value.

      3  Confirm with [OK] and move to min.(zero) adjustment with [->].

**Carrying out zero adjustment**

   Proceed as follows:

      1  Edit the mbar value in the menu item "zero" with [OK].

5) Selection options: °C, °F.
2 Set the requested mbar value with [+] and [->].
3 Confirm with [+] and move to span adjustment with [->].

The zero adjustment is finished.

**Information:**
The zero adjustment shifts the value of the span adjustment. The span, i.e. the difference between these values, however, remains unchanged.

**Information:**
For an adjustment with pressure, simply enter the actual measured value indicated at the bottom of the display.

If the adjustment ranges are exceeded, the message "Outside parameter limits" appears. The editing procedure can be aborted with [ESC] or the displayed limit value can be accepted with [OK].

### Carrying out span adjustment

Proceed as follows:

1 Edit the mbar value in the menu item "span" with [OK].

**Information:**
The displayed pressure for 100 % corresponds to the nominal measuring range of the sensor (in the above example 1 bar = 1000 mbar).

2 Set the requested mbar value with [->] and [OK].
3 Confirm with [OK] and move to the menu overview with [ESC].

The span adjustment is finished.

**Information:**
For an adjustment with pressure, simply enter the actual measured value indicated at the bottom of the display.

If the adjustment ranges are exceeded, the message "Outside parameter limits" appears. The editing procedure can be aborted with [ESC] or the displayed limit value can be accepted with [OK].
**Linearisation curve**

A linearization is necessary for all vessels in which the vessel volume does not increase linearly with the level - e.g. in a horizontal cylindrical or spherical tank - and the indication or output of the volume is required. Corresponding linearization curves are preprogrammed for these vessels. They represent the correlation between the level percentage and vessel volume. By activating the appropriate curve, the volume percentage of the vessel is displayed correctly. If the volume should not be displayed in percent but e.g. in l or kg, a scaling can be also set in the menu item "Display".

![Linearisation curve](image)

Enter the requested parameters via the appropriate keys, save your settings and jump to the next menu item with the [->] key.

**Caution:**

Note the following if the VEGABAR 52 with corresponding approval is used as part of an overfill protection system according to WHG:

If a linearisation curve is selected, the measuring signal is no longer compulsorily linear proportional to the level. This must be taken into consideration by the user, particularly when adjusting the switching point on the level switch.

**Copy sensor data**

This function enables reading out parameter adjustment data as well as writing parameter adjustment data into the sensor via the indicating and adjustment module. A description of the function is available in the operating instructions manual "Indicating and adjustment module".

The following data are read out or written with this function:

- Measured value presentation
- Adjustment
- Damping
- Linearisation curve
- Sensor-TAG
- Displayed value
- Display unit
- Scaling
- Current output
- Unit of measurement
- Language

The following safety-relevant data are **not** read out or written:

- SIL
- HART mode

---

6) With instruments with signal output 4 … 20 mA/HART
## Reset

### Basic adjustment

If the "Reset" (sensor-specific basic adjustment) is carried out, the sensor resets the values of the following menu items to the reset values (see chart):

<table>
<thead>
<tr>
<th>Menu section</th>
<th>Function</th>
<th>Reset value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zero/Min. adjustment</td>
<td>Measuring range begin</td>
<td></td>
</tr>
<tr>
<td>Span/Max. adjustment</td>
<td>Measuring range end</td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>1 kg/l</td>
<td></td>
</tr>
<tr>
<td>Density unit</td>
<td>kg/l</td>
<td></td>
</tr>
<tr>
<td>Damping</td>
<td>1 s</td>
<td></td>
</tr>
<tr>
<td>Linearisation</td>
<td>Linear</td>
<td></td>
</tr>
<tr>
<td>Sensor-TAG</td>
<td>Sensor</td>
<td></td>
</tr>
<tr>
<td>Display</td>
<td>Displayed value 1</td>
<td>bar</td>
</tr>
<tr>
<td>Display</td>
<td>Displayed value 2</td>
<td>%</td>
</tr>
<tr>
<td>Display</td>
<td>Display unit</td>
<td>Volume/l</td>
</tr>
<tr>
<td>Service</td>
<td>Scaling</td>
<td>0.00 to 100.0</td>
</tr>
<tr>
<td>Service</td>
<td>Decimal point indication</td>
<td>8888.8</td>
</tr>
<tr>
<td>Service</td>
<td>Current output - characteristics</td>
<td>4 … 20 mA</td>
</tr>
<tr>
<td>Service</td>
<td>Current output - failure</td>
<td>&lt; 3.6 mA</td>
</tr>
<tr>
<td>Service</td>
<td>Current output - min. current</td>
<td>3.8 mA</td>
</tr>
<tr>
<td>Service</td>
<td>Current output - max. current</td>
<td>20.5 mA</td>
</tr>
</tbody>
</table>

The values of the following menu items are not reset with "Reset:

<table>
<thead>
<tr>
<th>Menu section</th>
<th>Function</th>
<th>Reset value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Basic settings</td>
<td>Unit of measurement</td>
<td>bar</td>
</tr>
<tr>
<td></td>
<td>Temperature unit</td>
<td>°C</td>
</tr>
<tr>
<td></td>
<td>Position correction</td>
<td>No reset</td>
</tr>
<tr>
<td>Display</td>
<td>Lighting</td>
<td>No reset</td>
</tr>
<tr>
<td>Service</td>
<td>SIL</td>
<td>No reset</td>
</tr>
<tr>
<td></td>
<td>Language</td>
<td>No reset</td>
</tr>
<tr>
<td></td>
<td>HART mode⁷</td>
<td>No reset</td>
</tr>
<tr>
<td></td>
<td>Application</td>
<td>No reset</td>
</tr>
</tbody>
</table>

⁷) With instruments with signal output 4 … 20 mA/HART
Factory setting
Like basic adjustment, in addition, special parameters are reset to default values.\(^8\)

Peak value
The min. and max. temperature or pressure values are each reset to the actual value.

Optional settings
Additional adjustment and diagnosis options such as e.g. scaling, simulation or trend curve presentation are shown in the following menu schematic. You will find a detailed description of these menu items in the operating instructions manual "Indicating and adjustment module".

\(^8\) Special parameters are parameters which are set customer-specifically on the service level with the adjustment software PACTware.
6.5 Menu schematic

Information:
Depending on the version and application, the highlighted menu windows may not always be available.

Basic adjustment

1. Unit
   - Unit of measurement: bar ▼
   - Temperature unit: °C ▼

1.1 Position correction
   - Offset = 0.2 mbar
   - 0000 mbar

1.2 Min. adjustment
   - 000.0 % = 0.0 mbar
   - 0.0 mbar

1.3 Max. adjustment
   - 100.00 % = 100.00 mbar
   - 0.0 mbar

1.4 Damping
   - 1 s

1.5 Linearisation curve
   - Linear ▼

1.6 Sensor-TAG
   - Sensor

1.7 Switched off ▼

Display

2. Displayed value
   - Pressure ▼

2.1 Displayed value
   - Scaled

2.2 Display unit
   - Volume ▼
   - ▼

2.3 Scaling
   - 0 % = 0.0
   - 100 % = 100.0

2.4 Lighting
   - Switched off ▼
Diagnostics

Basic adjustment  Display  Diagnostics  Service  Info

Peak value
p-min.: -5.8 mbar
p-max.: 167.5 mbar
T-min.: -12.5 °C
T-max.: +85.5 °C

Sensor status  OK  Trend curve  Start trend curve?

Service

Basic adjustment  Display  Diagnostics  Service  Info

Current output
Output mode: 4-20 mA ▼
Fail mode: < 3.6 mA ▼
Min. current: 3.8 mA ▼
Max. current: 20.5 mA ▼

Simulation  Start simulation ▼
Reset  Select reset ▼
Language  Deutsch ▼

Copy sensor data
Copy sensor data?

PIN  Enable?
Application  Level ▼

Info

Basic adjustment  Display  Diagnostics  Service  Info

Instrument type  Calibration date  Last change using PC  Sensor characteristics
Serial number  dd.mm.yyyy  dd.mm.yyyy  Display now?
Software version  3.xx  3.xx

3. xx

VEGABAR 52 • 4 ... 20 mA
7 Maintenance and fault rectification

7.1 Maintenance

Maintenance
If the instrument is used properly, no special maintenance is required in normal operation.

In some applications, product buildup on the diaphragm can influence the measuring result. Depending on the sensor and application, take precautions to ensure that heavy buildup, and especially a hardening thereof, is avoided.

Cleaning
If necessary, clean the diaphragm. Make sure that the materials are resistant to the cleaning process, see resistance list under "Services" on "www.vega.com". The wide variety of applications of isolating diaphragms makes special cleaning instructions necessary for each application. Please ask the VEGA agency serving you.

7.2 Fault rectification

Reaction when malfunctions occur
The operator of the system is responsible for taking suitable measures to rectify faults.

Causes of faults
VEGABAR 52 offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Voltage supply
- Signal processing

Fault rectification
The first measures to be taken are to check the output signals as well as to evaluate the error messages via the indicating and adjustment module. The procedure is described below. Further comprehensive diagnostics can be carried out on a PC with the software PACTware and the suitable DTM. In many cases, the causes can be determined this way and faults rectified.

24 hour service hotline
Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. +49 1805 858550.

The hotline is available to you 7 days a week round-the-clock. Since we offer this service world-wide, the support is only available in the English language. The service is free of charge, only the standard telephone costs will be charged.

Checking the 4 … 20 mA signal
Connect a handheld multimeter in the suitable measuring range according to the wiring plan.
4 ... 20 mA signal not stable
- Level fluctuations
  → Set the integration time via the indicating and adjustment module or PACTware
- No atmospheric pressure compensation
  → Check the pressure compensation in the housing and clean the filter element, if necessary

4 ... 20 mA signal missing
- Connection to voltage supply wrong
  → Check connection according to chapter "Connection steps" and if necessary, correct according to chapter "Wiring plan"
- No power supply
  → Check cables for breaks; repair if necessary
- Operating voltage too low or load resistance too high
  → Check, adapt if necessary

Current signal greater than 22 mA or less than 3.6 mA
- Electronics module or measuring cell defective
  → Exchange the instrument or send it in for repair

In Ex applications, the regulations for the wiring of intrinsically safe circuits must be observed.

Error messages via the indicating and adjustment module

? E013
- No measured value available
  → Exchange the instrument or send it in for repair

? E017
- Adjustment span too small
  → Repeat with modified values

? E036
- No operable sensor software
  → Carry out a software update or send instrument for repair

? E041
- Hardware error
  → Exchange the instrument or send it in for repair

Reaction after fault rectification
Depending on the failure reason and measures taken, the steps described in chapter "Set up" must be carried out again, if necessary.

9) Fault message can also appear if the pressure is higher than the nominal range.
7.3 Calculation of total deviation (similar to DIN 16086)

**Total deviation**

The total deviation $F_{\text{total}}$ according to DIN 16086 is the sum of basic accuracy $F_{\text{perf}}$ and longterm stability $F_{\text{stab}}$. $F_{\text{total}}$ is also called maximum practical deviation or utility error.

$$F_{\text{total}} = F_{\text{perf}} + F_{\text{stab}}$$

$$F_{\text{perf}} = \sqrt{(F_T)^2 + (F_{KL})^2}$$

With the analogue signal output there is also the error of the current output $F_a$.

$$F_{\text{perf}} = \sqrt{(F_T)^2 + (F_{KL})^2 + (F_a)^2}$$

With:

- $F_{\text{total}}$: Total deviation
- $F_{\text{perf}}$: Basic accuracy
- $F_{\text{stab}}$: Long-term drift
- $F_T$: Temperature coefficient (influence of medium or ambient temperature)
- $F_{KL}$: Deviation
- $F_a$: Error current output

**Example**

Pressure measurement in the pipeline 8 bar (800 KPa)

Product temperature 50 °C, hence within the compensated range VEGABAR 52 with measuring range 10 bar

Calculation of the set Turn Down: TD = 10 bar/8 bar, TD = 1.25

**Basic accuracy digital output signal in percent:**

$$F_{\text{perf}} = \sqrt{(F_T)^2 + (F_{KL})^2}$$

$$F_T = (0.05 \% + 0.1 \% \times \text{TD})$$

$$F_{KL}= 0.075 \%$$

$$F_{\text{perf}} = \sqrt{(0.05 \% + 0.1 \% \times 1.25)^2 + (0.075 \%)^2}$$

$$F_{\text{perf}} = 0.19 \%$$

**Total deviation digital output signal in percent:**

$$F_{\text{total}} = F_{\text{perf}} + F_{\text{stab}}$$

$$F_{\text{stab}} = (0.1 \% \times \text{TD})/\text{year}$$

$$F_{\text{stab}} = (0.1 \% \times 1.25)/\text{year}$$

$$F_{\text{stab}} = 0.125 \%$$

$$F_{\text{total}} = 0.19 \% + 0.125 \% = 0.315 \%$$

**Total deviation digital output signal absolute:**

$$F_{\text{total}} = 0.315 \% \times 8 \text{ bar}/100 \% = 25.2 \text{ mbar}$$
Basic accuracy analogue output signal in percent:
\[ F_{\text{perf}} = \sqrt{\left(F_T\right)^2 + \left(F_{Kl}\right)^2 + \left(F_a\right)^2} \]

\[ F_T = (0.05\% + 0.1\% \times \text{TD}) \]

\[ F_{Kl} = 0.075\% \]

\[ F_a = 0.15\% \]

\[ F_{\text{perf}} = \sqrt{((0.05\% + 0.1\% \times 1.25)^2 + (0.075\%)^2 + (0.15\%)^2)} \]

\[ F_{\text{perf}} = 0.24\% \]

Total deviation analogue output signal in percent:
\[ F_{\text{total}} = F_{\text{perf}} + F_{\text{stab}} \]

\[ F_{\text{stab}} = (0.1\% \times \text{TD})/\text{year} \]

\[ F_{\text{stab}} = (0.1\% \times 1.25)/\text{year} \]

\[ F_{\text{stab}} = 0.125\% \]

\[ F_{\text{total}} = 0.24\% + 0.125\% = 0.365\% \]

Total deviation analogue output signal absolute:
\[ F_{\text{total}} = 0.365\% \times 8 \text{ bar/100} \% = 29.2 \text{ mbar} \]

7.4 Exchanging the electronics module

In case of a defect, the electronics module can be exchanged by the user against an identical type. If no electronics module is available on side, the module can be ordered from the agency serving you.

Ordering and exchange are possible with or without sensor serial number. The electronics module with serial number includes order-specific data such as factory setting, seal material etc. These are not included in the electronics module without serial number.

The serial number is stated on the type label of VEGABAR 52 or on the delivery note.

7.5 Software update

The software version of VEGABAR 52 can be determined as follows:

- on the type label of the electronics
- via the indicating and adjustment module
- via PACTware

You can view all software histories on our website www.vega.com.
Make use of this advantage and get registered for update information via e-mail.

The following components are required to update the sensor software:

- Sensor
- Voltage supply
- VEGACONNECT
- PC with PACTware
Current sensor software as file

Load sensor software to PC
At "www.vega.com/downloads" go to "Software". Select under "plcis instruments and sensors" the suitable instrument series. Load the zip file via the right mouse key with "Save target as" e.g. on the desktop of your PC. Extract all files available in the zip file, e.g. to the desktop.

Prepare update
Connect the sensor to power supply and provide connection from PC to the instrument via VEGACONNECT. Start PACTware and provide connection to the sensor, e.g. via the VEGA project assistant. Close the parameter window of the sensor, as far as open.

Load software into sensor
Go in the PACTware menu bar to "Instrument data", "Additional functions" and "Update instrument software".

PACTware now checks the actual hardware and software version of the sensor and displays the data. This procedure lasts approx. 60 s.

Push the button "Update software" and select the previously extracted hex file. Then the software update can be started. The additional files are installed automatically. Depending on the sensor, this procedure can last approximately 1 h.

7.6 Instrument repair

If a repair is necessary, please proceed as follows:

You can download a return form (23 KB) from our Internet homepage www.vega.com under: "Downloads - Forms and certificates - Repair form".

By doing this you help us carry out the repair quickly and without having to call back for needed information.

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof
- Attach the completed form and, if need be, also a safety data sheet outside on the packaging
- Please ask the agency serving you for the address of your return shipment. You can find the respective agency on our website www.vega.com under: "Company - VEGA worldwide"
8 Dismounting

8.1 Dismounting steps

Warning:
Before dismounting, be aware of dangerous process conditions such as e.g. pressure in the vessel, high temperatures, corrosive or toxic products etc.

Take note of chapters "Mounting" and "Connecting to power supply" and carry out the listed steps in reverse order.

8.2 Disposal

The instrument consists of materials which can be recycled by specialised recycling companies. We use recyclable materials and have designed the electronics to be easily separable.

WEEE directive 2002/96/EG
This instrument is not subject to the WEEE directive 2002/96/EG and the respective national laws. Pass the instrument directly on to a specialised recycling company and do not use the municipal collecting points. These may be used only for privately used products according to the WEEE directive.

Correct disposal avoids negative effects on humans and the environment and ensures recycling of useful raw materials.

Materials: see chapter "Technical data"

If you have no way to dispose of the old instrument properly, please contact us concerning return and disposal.
## 9 Supplement

### 9.1 Technical data

#### General data

<table>
<thead>
<tr>
<th>Parameter, pressure</th>
<th>Gauge pressure, absolute pressure, vacuum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring principle</td>
<td>Ceramic-capacitive, dry measuring cell</td>
</tr>
<tr>
<td>Communication interface</td>
<td>I²C bus</td>
</tr>
</tbody>
</table>

#### Materials and weights

**Material 316L corresponds to 1.4404 or 1.4435**

**Materials, wetted parts**
- Process fitting: 316L, PVDF, Hastelloy C-22, Hastelloy C-276
- Diaphragm: sapphire ceramic® (99.9 % oxide ceramic)
- Joining material diaphragm/Basic element measuring cell: Glass solder
- Measuring cell seal: FKM (VP2/A, A+P70.16), EPDM (A+P 75.5/ KW75F), FFKM (Kalrez 6375, Perlast G75S, Perlast G75B)
- Seal, process fitting thread G1½ A: Klinger sil C-4400

**Materials, non-wetted parts**
- Electronics housing: Plastic PBT (polyester), Alu die-casting powder-coated, 316L
- External electronics housing: plastic PBT (Polyester)
- Socket, wall mounting plate external electronics housing: plastic PBT (Polyester)
- Seal between housing socket and wall mounting plate: TPE (fixed connected)
- Seal, housing cover: NBR (stainless steel housing), silicone (Alu/plastic housing)
- Inspection window in housing cover for indicating and adjustment module: Polycarbonate (UL-746-C listed)
- Ground terminal: 316Ti/316L
- Ohmic contact: Between ground terminal and process fitting
- Connection cable between transmitter and external electronics housing with IP 68 version: PUR
- Type label support on connection cable: PE hard
- Connection cable with IP 68 1 bar version: PE

**Weight approx.**

0.8 ... 8 kg (1.764 ... 17.64 lbs), depending on process fitting
### Output variable

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output signal</td>
<td>4 ... 20 mA</td>
</tr>
<tr>
<td>Signal resolution</td>
<td>1.6 µA</td>
</tr>
<tr>
<td>Failure signal output current</td>
<td>mA value unchanged 20.5 mA, 22 mA, &lt; 3.6 mA (adjustable)</td>
</tr>
<tr>
<td>Max. output current</td>
<td>22 mA</td>
</tr>
<tr>
<td>Load</td>
<td>see load diagram under Power supply</td>
</tr>
<tr>
<td>Fulfilled NAMUR recommendations</td>
<td>NE 43</td>
</tr>
</tbody>
</table>

### Dynamic behaviour output

Run-up time approx. 10 s

---

Fig. 18: Sudden change of the process variable. tₜ: dead time; tₐ: rise time; tₛ: jump response time

1. Process variable
2. Output signal

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dead time</td>
<td>≤ 150 ms</td>
</tr>
<tr>
<td>Rise time</td>
<td>≤ 100 ms (10 ... 90 %)</td>
</tr>
<tr>
<td>Step response time</td>
<td>≤ 250 ms (ti: 0 s, 10 ... 90 %)</td>
</tr>
<tr>
<td>Damping (63 % of the input variable)</td>
<td>0 ... 999 s, adjustable</td>
</tr>
</tbody>
</table>

### Input variable

#### Adjustment

Adjustment range of the min./max. adjustment relating to the nominal measuring range:

- Percentage value: -10 ... 110 %
- Pressure value: -20 ... 120 %

Adjustment range of the zero/span adjustment relating to the nominal measuring range:

- Zero: -20 ... +95 %
- span: -120 ... +120 %\(^{10}\)
- Difference between zero and span: max. 120 % of the nominal range

Recommended max. turn down: 10 : 1 (no limitation)

**Nominal measuring ranges and overload capability in bar/kPa**

The specifications are only an overview and refer to the measuring cell. Limitations by material and process fitting version are possible. The specifications on the type label are applicable.

<table>
<thead>
<tr>
<th>Nominal range</th>
<th>Overload capacity, max. pressure</th>
<th>Overload capacity, min. pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gauge pressure</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0 ... +0.1 bar/0 ... +10 kPa</td>
<td>+15 bar/+1500 kPa</td>
<td>-0.2 bar/-20 kPa</td>
</tr>
<tr>
<td>0 ... +0.2 bar/0 ... +20 kPa</td>
<td>+20 bar/+2000 kPa</td>
<td>-0.4 bar/-40 kPa</td>
</tr>
<tr>
<td>0 ... +0.4 bar/0 ... +40 kPa</td>
<td>+30 bar/+3000 kPa</td>
<td>-0.8 bar/-80 kPa</td>
</tr>
<tr>
<td>0 ... +1 bar/0 ... +100 kPa</td>
<td>+35 bar/+3500 kPa</td>
<td>-1 bar/-100 kPa</td>
</tr>
<tr>
<td>0 ... +2.5 bar/0 ... +250 kPa</td>
<td>+50 bar/+5000 kPa</td>
<td>-1 bar/-100 kPa</td>
</tr>
<tr>
<td>0 ... +5 bar/0 ... +500 kPa</td>
<td>+65 bar/+6500 kPa</td>
<td>-1 bar/-100 kPa</td>
</tr>
<tr>
<td>0 ... +10 bar/0 ... +1000 kPa</td>
<td>+90 bar/+9000 kPa</td>
<td>-1 bar/-100 kPa</td>
</tr>
<tr>
<td>0 ... +25 bar/0 ... +2500 kPa</td>
<td>+130 bar/+13000 kPa</td>
<td>-1 bar/-100 kpa</td>
</tr>
<tr>
<td>0 ... +60 bar/0 ... +6000 kPa</td>
<td>+200 bar/+20000 kPa</td>
<td>-1 bar/-100 kpa</td>
</tr>
<tr>
<td>-1 ... 0 bar/-100 ... 0 kPa</td>
<td>+35 bar/+3500 kPa</td>
<td>-1 bar/-100 kpa</td>
</tr>
<tr>
<td>-1 ... +1.5 bar/-100 ... +150 kPa</td>
<td>+50 bar/+5000 kpa</td>
<td>-1 bar/-100 kpa</td>
</tr>
<tr>
<td>-1 ... +5 bar/-100 ... +500 kPa</td>
<td>+65 bar/+6500 kPa</td>
<td>-1 bar/-100 kpa</td>
</tr>
<tr>
<td>-1 ... +10 bar/-100 ... +1000 kPa</td>
<td>+90 bar/+9000 kpa</td>
<td>-1 bar/-100 kpa</td>
</tr>
<tr>
<td>-1 ... +25 bar/-100 ... +2500 kPa</td>
<td>+130 bar/+13000 kPa</td>
<td>-1 bar/-100 kpa</td>
</tr>
<tr>
<td>-1 ... +60 bar/-100 ... +6000 kPa</td>
<td>+200 bar/+20000 kPa</td>
<td>-1 bar/-100 kpa</td>
</tr>
<tr>
<td>-0.05 ... +0.05 bar/-5 ... +5 kPa</td>
<td>+15 bar/+1500 kPa</td>
<td>-0.2 bar/-20 kpa</td>
</tr>
<tr>
<td>-0.1 ... +0.1 bar/-10 ... +10 kPa</td>
<td>+20 bar/+2000 kPa</td>
<td>-0.4 bar/-40 kpa</td>
</tr>
<tr>
<td>-0.2 ... +0.2 bar/-20 ... +20 kPa</td>
<td>+30 bar/+3000 kpa</td>
<td>-0.8 bar/-80 kpa</td>
</tr>
<tr>
<td>-0.5 ... +0.5 bar/-50 ... +50 kPa</td>
<td>+35 bar/+3500 kPa</td>
<td>-1 bar/-100 kpa</td>
</tr>
</tbody>
</table>

| Absolute pressure                      |                                  |                                  |
| 0 ... 0.1 bar/0 ... 10 kPa             | 15 bar/1500 kPa                  | 0 bar abs.                       |
| 0 ... 1 bar/0 ... 100 kPa              | 35 bar/3500 kPa                  | 0 bar abs.                       |
| 0 ... 2.5 bar/0 ... 250 kPa            | 50 bar/5000 kPa                  | 0 bar abs.                       |
| 0 ... 5 bar/0 ... 500 kPa              | 65 bar/6500 kPa                  | 0 bar abs.                       |
| 0 ... 10 bar/0 ... 1000 kPa            | 90 bar/9000 kPa                  | 0 bar abs.                       |
| 0 ... 25 bar/0 ... 2500 kPa            | 130 bar/13000 kPa                | 0 bar abs.                       |
| 0 ... 60 bar/0 ... 6000 kPa            | 200 bar/20000 kPa                | 0 bar abs.                       |

**Nominal measuring ranges and overload capability in psi**

\(^{10}\) Values less than -1 bar cannot be set.
The specifications are only an overview and refer to the measuring cell. Limitations by material and process fitting version are possible. The specifications on the type label are applicable.

<table>
<thead>
<tr>
<th>Nominal range</th>
<th>Overload capacity, max. pressure</th>
<th>Overload capacity, min. pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gauge pressure</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0 ... +1.450 psig</td>
<td>+217.6 psig</td>
<td>-2.900 psig</td>
</tr>
<tr>
<td>0 ... +2.901 psig</td>
<td>+290.1 psig</td>
<td>-5.802 psig</td>
</tr>
<tr>
<td>0 ... +5.802 psig</td>
<td>+435.1 psig</td>
<td>-11.60 psig</td>
</tr>
<tr>
<td>0 ... +14.50 psig</td>
<td>+507.6 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>0 ... +36.26 psig</td>
<td>+725 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>0 ... +72.52 psig</td>
<td>+942.7 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>0 ... +14.50 psig</td>
<td>+1305 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>0 ... +362.6 psig</td>
<td>+1885 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>0 ... +870.2 psig</td>
<td>+2901 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>-14.5 ... 0 psig</td>
<td>+507.6 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>-14.5 ... +21.76 psig</td>
<td>+725.2 psig</td>
<td>-14.5 psig</td>
</tr>
<tr>
<td>-1 ... +72.52 psig</td>
<td>+942.7 psig</td>
<td>-14.5 psig</td>
</tr>
<tr>
<td>-14.50 ... +145.0 psig</td>
<td>+1305 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>-1 ... +362.6 psig</td>
<td>+1885 psig</td>
<td>-14.5 psig</td>
</tr>
<tr>
<td>-1 ... +870.2 psig</td>
<td>+2901 psig</td>
<td>-14.50 psig</td>
</tr>
<tr>
<td>-0.725 ... +0.725 psig</td>
<td>+217.6 psig</td>
<td>-2.901 psig</td>
</tr>
<tr>
<td>-1.450 ... +1.450 psig</td>
<td>+290.1 psig</td>
<td>-5.801 psig</td>
</tr>
<tr>
<td>-2.901 ... +2.901 psig</td>
<td>+435.1 psig</td>
<td>-11.60 psig</td>
</tr>
<tr>
<td>-7.252 ... +7.252 psig</td>
<td>+507.6 psig</td>
<td>-14.50 psig/-100 kPa</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Absolute pressure</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>0 ... 1.405 psi</td>
<td>217.6 psi</td>
<td>0 psi</td>
</tr>
<tr>
<td>0 ... 14.5 psi</td>
<td>507.6 psi</td>
<td>0 psi</td>
</tr>
<tr>
<td>0 ... 36.26 psi</td>
<td>725.2 psi</td>
<td>0 psi</td>
</tr>
<tr>
<td>0 ... 72.52 psi</td>
<td>942.7 psi</td>
<td>0 psi</td>
</tr>
<tr>
<td>0 ... 145.0 psi</td>
<td>1305 psi</td>
<td>0 psi</td>
</tr>
<tr>
<td>0 ... 362.6 psi</td>
<td>1885 psi</td>
<td>0 psi</td>
</tr>
<tr>
<td>0 ... 870.2 psi</td>
<td>2901 psi</td>
<td>0 psi</td>
</tr>
</tbody>
</table>

**Reference conditions and actuating variables (similar to DIN EN 60770-1)**

Reference conditions according to DIN EN 61298-1

- Temperature: +15 ... +25 °C (+59 ... +77 °F)
- Relative humidity: 45 ... 75 %
- Air pressure: 860 ... 1060 mbar/86 ... 106 kPa (12.5 ... 15.4 psi)

Determination of characteristics: Limit point adjustment according to IEC 61298-2
<table>
<thead>
<tr>
<th>Characteristic curve</th>
<th>Linear</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reference installation position</td>
<td>upright, diaphragm points downward</td>
</tr>
<tr>
<td>Influence of the installation position</td>
<td>&lt; 0.2 mbar/20 Pa (0.003 psig)</td>
</tr>
</tbody>
</table>

**Deviation determined according to the limit point method according to IEC 60770**

Applies to the **digital** signal output (HART, Proﬁbus PA, Foundation Fieldbus) as well as to **analogue** current output 4 … 20 mA and refers to the set span. Turn down (TD) is the ratio nominal measuring range/set span.

Deviation with absolutely flush process ﬁttings EV, FT
- Turn down 1 : 1 up to 5 : 1 < 0.05 %
- Turn down > 5 : 1 < 0.01 % x TD

Deviation with version 0.075 %
- Turn down 1 : 1 up to 5 : 1 < 0.075 %
- Turn down > 5 : 1 < 0.015 % x TD

Deviation with version 0.1 %
- Turn down 1 : 1 up to 5 : 1 < 0.1 %
- Turn down > 5 : 1 < 0.02 % x TD

Deviation with version 0.2 %
- Turn down 1 : 1 up to 5 : 1 < 0.2 %
- Turn down > 5 : 1 < 0.04 % x TD

Deviation with absolute pressure measuring range 0.1 bar
- Turn down 1 : 1 up to 5 : 1 < 0.25 %
- Turn down > 5 : 1 < 0.05 % x TD

**Inﬂuence of the product or ambient temperature**

**Thermal change zero signal and output span**

Applies to the **digital** signal output (HART, Proﬁbus PA, Foundation Fieldbus) as well as to **analogue** current output 4 … 20 mA and refers to the set span. Turn down (TD) is the ratio nominal measuring range/set span.

Thermal change zero signal and output span, reference temperature 20 °C (68 °F):
- In the compensated temperature range 0 … +100 °C (+32 … +212 °F) < (0.05 % + 0.1 % x TD)
- Outside the compensated temperature range < (0.05 % + 0.15 % x TD)

Thermal change zero signal and output span with absolute pressure measuring range 0.1 bar, reference temperature 20 °C (68 °F):
- In the compensated temperature range 0 … +100 °C (+32 … +212 °F) < (0.1 % + 0.1 % x TD)
- Outside the compensated temperature range < (0.15 % + 0.15 % x TD)

11) Incl. non-linearity, hysteresis and non-repeatability.
**Thermal change, current output**

Applies also to the analogue 4 ... 20 mA current output and refers to the set span.

Thermal change, current output $< 0.05 \% / 10 \text{ K}, \text{ max.} < 0.15 \%$, each with 
-40 ... +80 °C (-40 ... +176 °F)

![Graph showing thermal change, current output](image)

*Fig. 19: Thermal change, current output*

---

**Long-term stability (similar to DIN 16086, DINV 19259-1 and IEC 60770-1)**

Applies to digital HART interface as well as to analogue current output 4 ... 20 mA under reference conditions. Specifications refer to the set span. Turn down (TD) is the relation nominal measuring range/set span.

Long-term drift of the zero signal:
- For one year $< 0.05 \%$ x TD
- For five years $< 0.1 \%$ x TD
- For ten years $< 0.2 \%$ x TD

---

**Ambient conditions**

Ambient, storage and transport temperature -40 ... +80 °C (-40 ... +176 °F)

---

**Process conditions**

The specifications to the pressure stage and the product temperature are used as an overview. The specifications of the type label are applicable.

Pressure stage, process fitting
- Thread 316L PN 60
- Thread Aluminium PN 25
- Thread PVDF PN 10
- Hygienic fittings 316L PN 6, PN 10, PN 25, PN 40
- Flange 316L PN 16, PN 40, 150 lbs, 300 lbs, 600 lbs

---
Flange with extension 316L without PN specification, PN 16, PN 40 or 150 lbs, 300 lbs, 600 lbs
Flange flattened on both sides 316L PN 10
Flange PVDF PN 16

Product temperature depending on the measuring cell seal

<table>
<thead>
<tr>
<th>Measuring cell seal</th>
<th>Product temperature - standard version</th>
<th>Product temperature - version with extended temperature range</th>
</tr>
</thead>
<tbody>
<tr>
<td>FKM (VP2/A)</td>
<td>-20 … +120 °C (-4 … +248 °F)</td>
<td>-20 … +150 °C (-4 … +302 °F)</td>
</tr>
<tr>
<td>FKM (A+P 70.16)</td>
<td>-40 … +120 °C (-40 … +248 °F)</td>
<td>-</td>
</tr>
<tr>
<td>EPDM (A+P 75.5/KW75F)</td>
<td>-40 … +120 °C (-40 … +248 °F)</td>
<td>-40 … +150 °C (-40 … +302 °F)</td>
</tr>
<tr>
<td>EPDM (ET 7056)</td>
<td>-40 … +120 °C (-40 … +248 °F)</td>
<td>-</td>
</tr>
<tr>
<td>FFKM (Kalrez 6375)</td>
<td>-20 … +120 °C (-4 … +248 °F)</td>
<td>-20 … +150 °C (-4 … +302 °F)</td>
</tr>
<tr>
<td>FFKM (Perlast G75S)</td>
<td>-15 … +120 °C (-4 … +248 °F)</td>
<td>-15 … +150 °C (5 … +302 °F)</td>
</tr>
<tr>
<td>FFKM (Perlast G75B)</td>
<td>-15 … +120 °C (-4 … +248 °F)</td>
<td>-15 … +150 °C (5 … +302 °F)</td>
</tr>
</tbody>
</table>

Vibration resistance
mechanical vibrations with 4 g and 5 … 100 Hz
Shock resistance
Acceleration 100 g/6 ms

Electromechanical data - version IP 66/IP 67

Cable entry/plug
Single chamber housing
- 1 x cable gland M20 x 1.5 (cable: ø 5 … 9 mm),
  1 x blind stopper M20 x 1.5
  or:
- 1 x closing cap ½ NPT, 1 x blind plug ½ NPT
  or:

With process fitting PVDF, max. 100 °C (212 °F).
Tested according to the guidelines of German Lloyd, GL directive 2.
Tested according to EN 60068-2-27.
Depending on the version M12 x 1, according to ISO 4400, Harting, 7/8" FF.
1 x plug (depending on the version), 1 x blind stopper M20 x 1.5

or:

• 2 x blind stopper M20 x 1.5

Spring-loaded terminals for wire cross-section < 2.5 mm² (AWG 14)

**Electromechanical data - version IP 66/IP 68 (1 bar)**

**Cable entry**
- Single chamber housing
  - 1 x IP 68 cable gland M20 x 1.5; 1 x blind stopper M20 x 1.5
  - or:
    - 1 x closing cap ½ NPT, 1 x blind plug ½ NPT

**Connection cable**
- Structure
  - four wires, one suspension cable, one breather capillary, screen braiding, metal foil, mantle
- Wire cross-section
  - 0.5 mm² (AWG 20)
- Wire resistance
  - < 0.036 Ω/m (0.011 Ω/ft)
- Tensile strength
  - > 1200 N (270 pounds force)
- Standard length
  - 5 m (16.4 ft)
- Max. length
  - 1000 m (3281 ft)
- Min. bending radius at 25 °C/77 °F
  - 25 mm (0.985 in)
- Diameter approx.
  - 8 mm (0.315 in)
- Colour - Non-Ex version
  - Black
- Colour - Ex-version
  - Blue

**Electromechanical data - version IP 68**

Connection cable between IP 68 instrument and external housing:
- Structure
  - four wires, one suspension cable, one breather capillary, screen braiding, metal foil, mantle
- Wire cross-section
  - 0.5 mm² (AWG 20)
- Wire resistance
  - < 0.036 Ω/m (0.011 Ω/ft)
- Standard length
  - 5 m (16.40 ft)
- Max. length
  - 180 m (590.5 ft)
- Min. bending radius at 25 °C/77 °F
  - 25 mm (0.985 in)
- Diameter approx.
  - 8 mm (0.315 in)
- Colour
  - Blue

Cable entry/plug

---

[16] Depending on the version M12 x 1, according to ISO 4400, Harting, 7/8” FF.
– External housing
   ● 1 x cable gland M20 x 1.5 (cable: ø 5 … 9 mm),  
      1 x blind stopper M20 x 1.5
   or:
   ● 1 x plug (depending on the version), 1 x blind  
      stopper M20 x 1.5

Spring-loaded terminals for wire cross-section up to

2.5 mm² (AWG 14)

Indicating and adjustment module

Voltage supply and data transmission
through the sensor

Indication
LC display in dot matrix

Adjustment elements
4 keys

Protection rating
– unassembled  
  IP 20
– mounted into the sensor without cover  
  IP 40

Materials
– Housing  
  ABS
– Inspection window  
  Polyester foil

Voltage supply

Operating voltage
– Non-Ex instrument  
  12 ... 36 V DC
– EEx-ia instrument  
  12 ... 30 V DC
– Exd instrument  
  18 ... 36 V DC

Operating voltage with lighted indicating and adjustment module
– Non-Ex instrument  
  20 ... 36 V DC
– EEx-ia instrument  
  20 ... 30 V DC
– EEx-d-ia instrument  
  20 ... 36 V DC

Permissible residual ripple
– < 100 Hz  
  U_{ss} < 1 V
– 100 Hz ... 10 kHz  
  U_{ss} < 10 mV

Load
see diagram
Fig. 20: Voltage diagram
1 Voltage limit EEx-ia instrument
2 Voltage limit non-Ex/Ex-d instrument
3 Operating voltage

Electrical protective measures

Protection rating
- Housing, standard: IP 66/IP 67\(^{17}\)
- Aluminium and stainless housing (optionally available): IP 68 (1 bar)\(^{18}\)
- Process component in IP 68 version: IP 68 (25 bar)
- External housing: IP 65

Overvoltage category: III
Protection class: II

Functional safety (SIL)

Functional safety is already activated on instruments with SIL qualification ex factory. On instruments without SIL qualification ex factory, the functional safety must be activated by the user via the indicating and adjustment module or via PACTware for applications according to SIL.

Functional safety according to IEC 61508-4
- Single channel architecture (1oo1D) up to SIL2
- double channel diversitary redundant architecture (1oo2D) up to SIL3

You can find detailed information in the supplied Safety Manual of the instrument series or under "www.vega.com", "Downloads", "Approvals".

\(^{17}\) Instruments with gauge pressure measuring ranges cannot detect the ambient pressure when submerged, e.g. in water. This can lead to falsification of the measured value.

\(^{18}\) Only with instruments with absolute pressure ranges.
Approvals

Instruments with approvals can have different technical data depending on the version. That's why the associated approval documents have to be noted with these instruments. They are part of the delivery or can be downloaded under www.vega.com via "VEGA Tools" and "serial number search" as well as via "Downloads" and "Approvals".
9.2 Dimensions

The following dimensional drawings represent only an extract of the possible versions. Detailed dimensional drawings can be downloaded on www.vega.com under "Downloads" and "Drawings".

The two chamber housings are not available with instruments with 4 … 20 mA signal output.

Plastic housing

![Diagram of Plastic Housing]

**Fig. 21:** Housing versions in protection IP 66/IP 68 (0.2 bar) - with integrated indicating and adjustment module the housing is 9 mm/0.35 in higher
1  Single chamber version
2  Double chamber version

Aluminium housing

![Diagram of Aluminium Housing]

**Fig. 22:** Housing versions in protection IP 66/IP 68 (0.2 bar) - with integrated indicating and adjustment module the housing is 9 mm/0.35 in higher
1  Single chamber version
2  Double chamber version
Aluminium housing in protection rating IP 66/IP 68 (1 bar)

Fig. 23: Housing versions in protection IP 66/IP 68 (1 bar) - with integrated indicating and adjustment module the housing is 9 mm/0.35 in higher
1 Single chamber version
2 Double chamber version

Stainless steel housing

Fig. 24: Housing versions in protection IP 66/IP 68 (0.2 bar) - with integrated indicating and adjustment module the housing is 9 mm/0.35 in higher
1 Single chamber version, electropolished
2 Single chamber version, precision casting
2 Double chamber version, precision casting
Stainless steel housing in protection rating IP 66/IP 68 (1 bar)

Fig. 25: Housing versions in protection IP 66/IP 68 (1 bar) - with integrated indicating and adjustment module the housing is 9 mm/0.35 in higher
1 Single chamber version, electropolished
2 Single chamber version, precision casting
2 Double chamber version, precision casting

External housing with IP 68 version

Fig. 26: IP 68 version with external housing - non-Ex
1 Lateral cable outlet
2 Axial cable outlet
Fig. 27: VEGABAR 52 - threaded fitting: GV/GC = G½ A manometer connection EN 837, GL/GU = G½ A inner G¼ A, GS = G½ A inner G½ A PVDF, GI = G½ A manometer connection volume-reduced, GM/GN = ½ NPT, GB = M20 x 1.5 manometer connection EN 837
Fig. 28: VEGABAR 52 - threaded fitting: GG = G1½ A, GW = G1½ A PVDF, GN = 1½ NPT, GE = G2 A

For the version with temperature range up to 150 °C/302 °F, the measure of length increases by 28 mm (1.1 in).
Fig. 29: VEGABAR 52 - hygienic fitting: CD/CC = Clamp 1\⅜/Clamp 1½" acc. to DIN 32676, ISO 2852/316L, CA = Clamp 2", CA = Clamp 2½", LA = hygienic fitting with compression nut F40, AA = DRD
VEGABAR 52 - hygienic fitting 2

Fig. 30: VEGABAR 52 - hygienic fitting: TA = Tuchenhagen Varivent DN 32, TB = Tuchenhagen Varivent DN 25, RA/RB = bolting DN 40/DN 50 according to DIN 11851, RD = bolting DN 50 according to DIN 11864, RS/RT = SMS DN 38/DN 51
VEGABAR 52 - flange connection

**Fig. 31: VEGABAR 52 - flange connection**

1. Flange connection according to DIN 2501
2. Flange fitting according to ANSI B16.5

### Table 1: Flange connection DIN 2501

<table>
<thead>
<tr>
<th>mm</th>
<th>DN</th>
<th>PN</th>
<th>D</th>
<th>b</th>
<th>k</th>
<th>d2</th>
<th>d4</th>
<th>f</th>
</tr>
</thead>
<tbody>
<tr>
<td>EA</td>
<td>40</td>
<td>40</td>
<td>150</td>
<td>18</td>
<td>110</td>
<td>4xø18</td>
<td>88</td>
<td>3</td>
</tr>
<tr>
<td>FB</td>
<td>50</td>
<td>40</td>
<td>165</td>
<td>20</td>
<td>125</td>
<td>4xø18</td>
<td>102</td>
<td>3</td>
</tr>
<tr>
<td>FE</td>
<td>80</td>
<td>40</td>
<td>200</td>
<td>24</td>
<td>160</td>
<td>8xø18</td>
<td>138</td>
<td>3</td>
</tr>
</tbody>
</table>

#### Table 2: Flange fitting ANSI B16.5

<table>
<thead>
<tr>
<th>inch</th>
<th>DN</th>
<th>PN</th>
<th>D</th>
<th>b</th>
<th>k</th>
<th>d2</th>
<th>d4</th>
<th>f</th>
</tr>
</thead>
</table>
| EA   | 40 | 40 | 5  
| FB   | 50 | 40 | 6  
| FE   | 80 | 40 | 7  
| FH   | 300 | 80 | 7  
| FI   | 300 | 80 | 7  
| FD   | 40 | 40 | 18 | 6   | 16  |

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VEGABAR 52 - 4 … 20 mA 65
VEGABAR 52 - flange connection with extension

Fig. 32: VEGABAR 52 - flange connection with extension
1 Flange connection according to DIN 2501
2 Flange fitting according to ANSI B16.5
3 Order-specific
VEGABAR 52 - threaded fitting for paper industry

Fig. 33: VEGABAR 52 - threaded fitting for the paper industry: BA/BB = M44 x 1.25, BE = M56 x 1.25, DG = M48 x 1.25 with extension D 40 mm
VEGABAR 52 - flange connection for paper industry

**Fig. 34:** VEGABAR 52 - flange connection for the paper industry: TR = flange DN 50 with selectable tube, TS = flange DN 80 with selectable tube, FG = flange tube for ball valve fitting, EW = flange for manometer lug
VEGABAR 52 - flange connection for paper industry 2

Fig. 35: VEGABAR 52 - flange connection for the paper industry: FT = absolutely front-flush for headbox, EV = absolutely front-flush for headbox (flange 2-times flattened)
9.3 Industrial property rights

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