Mounting Bracket Kit (30755065-502) consists of:
- 2 – Mounting Bracket, Right Hand
- 1 – Mounting Bracket, Left Hand
- 12 – #8-32 x 1/2 Long Pan Head Screws
- 2 – 1/4-20 x 3/8 Long Hex Head Bolts
- 1 – 1/4-20 x 3/4 Long Hex Head Bolt, and
- 3 – 1/4 Lockwashers
- 1 – Panel Gasket

NEMA4X Mounting Bracket Kit (30755065-503) consists of:
- 4 – Mounting Brackets,
- 20 – #8-32 x 3/4 Long Pan Head Screws
- 4 – 1/4-20 x 5/8 Long Hex Head Bolts
- 4 – 1/4 Lockwashers
- 1 – Panel Gasket

Table 1 – Mounting Bracket (30755065-502) Procedure

<table>
<thead>
<tr>
<th>Step</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Place the panel gasket onto the rear flange of the recorder case.</td>
</tr>
</tbody>
</table>
| 2    | Install four #8-32 screws on each of the three mounting brackets so the ends of the screw threads are flush with the face of the bracket.  
     | NOTE: Screw heads to be on flange side of bracket. |
| 3    | Insert the case with gasket into the panel opening. |
| 4    | Install one left hand and one right hand bracket with 1/4 x 3/8 long bolts and lockwashers on each side of the case.  
     | NOTE: The notch on each bracket should be facing upward towards the top of the unit.  
     | *Do not tighten the hex bolts at this time.* |
| 5    | Install the remaining right hand bracket on the top with the 1/4 x 3/4 long bolt and lockwasher.  
     | *Do not tighten the screw at this time.* |
Table 2 NEMA4X Mounting Bracket (30755065-503) Procedure

<table>
<thead>
<tr>
<th>Step</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Place the panel gasket onto the rear flange of the recorder case.</td>
</tr>
</tbody>
</table>
| 2    | Install five #8-32 x 3/4 screws on each of the four mounting brackets so the ends of the screw threads are flush with the face of the bracket.  
NOTE: Screw heads to be flange side of brackets. |
| 3    | Insert the case with gasket into the panel opening. |
| 4    | Position the bracket so that the tabs on the end of the bracket slide into the holes in the case. Secure the four brackets with 1/4-20 x 5/8 long bolts and lockwashers; one to the top, bottom and each side of the case. Tighten the bolts. |
| 5    | Start to tighten the #8-32 x 3/4 screws on a bracket. Tighten the end screws first then those toward the middle until all five screws have a 5 to 8 lb-in of torque applied. Do the same to both the other three brackets.  
When completed all twenty screws should have a 5 to 8 lb-in of torque applied. This assures that the case and panel gaskets are adequately sealed against the panel. |
Figure 1  Panel Mounting Recorder with NEMA4X Door

Warranty/Remedy

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