## Revision History

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<th>Revision</th>
<th>Date</th>
<th>Description</th>
</tr>
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<tr>
<td>1.0</td>
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1. Product Introduction

Experion™ LX is a member of Honeywell's Experion family, Experion LX is specifically designed to meet the customer needs in mid-tier markets (Chemicals, Industrial Power, F&B, Bio-fuels, ...), through integrating state-of-the-art technology from the award-winning Experion Process Knowledge System (PKS) with innovative design of Series 8 I/O modules and cabinets, validated wider range of COTS options, easy engineering and maintenance capabilities, and integrator-friendly programs and tools. Experion LX is the perfect platform for process, asset and business management with small to medium complexity, and enables customers to increase their profitability and productivity and accessibility to local support without sacrificing quality and reliability in an increasingly competitive environment.

1.1. Architecture Overview

The Experion LX platform comprises many different integrated hardware and software solutions depending upon the needs of the application. This pictured architecture is a representation of many of the possible nodes that can be used in the Experion LX architecture. Note that the architecture is highly scalable and not all nodes are necessary or required.

Figure 1 - Sample Experion LX Architecture
1.2. Series 8 Profibus Gateway Module Overview

This document provides technical information for the Series 8 Profibus Gateway Module, released with Experion LX.

The PROFIBUS Gateway Module provides a common module platform to support the interface to the PROFIBUS DP and the C300 Controller. The PGM is developed in the Series 8 form factor for use with the C300 Controller. The Series 8 form factor employs an Input Output Termination Assembly (IOTA) and an electronics module which mounts and connects to the IOTA.

As a PROFIBUS gateway, PGM is always a master and communicates with the PROFIBUS compatible slave devices.

The PGM mounts in the same fashion and shares all characteristics, power and grounding, certifications, and meets all environmental rating as all other Series 8 components.

The PGM is optionally redundant and supports two DP networks per module.

![Diagram of Experion LX Architecture with PGM](image-url)

Figure 2 - Experion LX Architecture with PGM
2. Specifications

Specifications for Series-8 I/O modules are shown below.

2.1. Series 8 Profibus Gateway Module Hardware

The PGM supports the following functions.

- Redundancy
- Cold start command
- Experion LX by Experion events and alarms
- Experion LX by Experion Bulk Build utility
- Experion LX by Experion import/export functionality
- Qualification and Version Control
- Peer-to-peer communications

Series 8 IOTA Layout

![Series 8 PGM IOTA Layout](image)

**Figure 3 - Series 8 PGM IOTA Layout**

IOTA Characteristics:

- Standard six inch Series 8 IOTA
- Mounts onto a standard Series 8 carrier channel assembly. Power per header board through cables.
- Redundancy is configured with two IOTAs interconnected by a redundancy sync cable (orange CAT5e, uses the same as those used for C300 redundancy).
- Provides two to 9-pin D-subminiature female PROFINET network connections.
- Each 9-pin D-sub connector provides 5 VDC +/-5% for terminator bias voltage (power is sourced from the PGM module).
- Provides Cat5e connections for standard FTE cables.
- Provides 3 rotary switches to set FTE device index (address)
Series 8 PGM Connections:

As with all Series 8 modules, the PGM mounts on a Series 8 IOTA (I/O Terminal Assembly). There is only one (6 inch) IOTA for the PGM. Redundancy is accomplished using two IOTAs, two PGMs, and an interconnecting sync cable.

IOTA connectors:

FTE A (yellow) and FTE B (green) CAT5e connectors.

A DB9F connector for DP network 1 (top) and 2 (bottom).

A CAT5e connector for the redundancy sync cable. This is used when the PGM is configured in a redundant configuration. The sync cable interconnects to the primary and backup IOTA and PGM modules.

Three thumb wheel switches to establish the PGM FTE index address. When redundant, primary PGM is assigned an odd address and backup is set to the next even address.

As with all Series 8 modules and IOTAs, power and grounding is accomplished using the I/O Link cables and header board arrangement.
## Detailed Specifications, Modules, and Capacities – Profibus Gateway Module

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input / Output Model</td>
<td>8C-IP0102, PROFIBUS Gateway ASSY, Coated</td>
</tr>
<tr>
<td></td>
<td>8U-IP0102, PROFIBUS Gateway ASSY, Uncoated</td>
</tr>
<tr>
<td>IOTA (64pt) PWA</td>
<td>8C-TPOXA1, Coated</td>
</tr>
<tr>
<td></td>
<td>8U-TPOXA1, Uncoated</td>
</tr>
<tr>
<td>Supervisory network type</td>
<td>Series 8 PGM is a standard FTE node.</td>
</tr>
<tr>
<td>Voltage Rating</td>
<td>24 VDC</td>
</tr>
<tr>
<td>Module current rating</td>
<td>430 mA</td>
</tr>
<tr>
<td>Temperature</td>
<td></td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>0 to 60 °C</td>
</tr>
<tr>
<td>Storage temperature</td>
<td>-40 to 85 °C</td>
</tr>
<tr>
<td>Series 8 PGM mounting</td>
<td>Mounts on the standard Series 8 mounting assembly (on an IOTA) and must mount in a standard Series 8 cabinet.</td>
</tr>
<tr>
<td>Series 8 PGM power and grounding</td>
<td>Must use the standard Series 8 power system.</td>
</tr>
<tr>
<td>PROFIBUS DP (V0) supported?</td>
<td>Yes – including standard and extended status bytes.</td>
</tr>
<tr>
<td>PROFIBUS DP (V1) supported?</td>
<td>PGM acts as a DP Master Class-2 device for FDM. FDM uses vendor provided DTMs to enable DPV1 messaging over the DP network. Profidrive DSB has some V1 capabilities (see users manual).</td>
</tr>
<tr>
<td>Module Removal and Insertion</td>
<td>Supported</td>
</tr>
<tr>
<td>Under Power</td>
<td></td>
</tr>
<tr>
<td>PROFIBUS DP (V2) supported?</td>
<td>Not supported in release R110.</td>
</tr>
<tr>
<td>DP network media redundancy</td>
<td>Supported using 3rd party Redundancy Link Modules (like ABB RLM and Siemens Y Link).</td>
</tr>
<tr>
<td>DP Slave device redundancy</td>
<td>DP network can include redundant slaves. PGM has no V1 capability with respect to Slave redundancy. FDM may be able to manage this using vendor supplied DTMs.</td>
</tr>
<tr>
<td>PROFIBUS PA and PA devices supported?</td>
<td>Yes, using 3rd party PA to DP converters/couples.</td>
</tr>
<tr>
<td>Asset Management?</td>
<td>Yes- Using Honeywell FDM. PGM acts as a Master Class-2 device allowing FDM to access the DP network and DP Slaves. FDM utilizes DTMs to communicate with DP slaves.</td>
</tr>
<tr>
<td>Simulation supported?</td>
<td>No simulation capabilities for R110.</td>
</tr>
<tr>
<td>HART over PROFIBUS support</td>
<td>Yes – Using FDM and Slaves that support HART devices.</td>
</tr>
<tr>
<td>Agency certifications</td>
<td>Class I, Division 2, Group A, B, C, D; T4 Class I, Zone 2 AEx/Ex nA II C T4</td>
</tr>
<tr>
<td></td>
<td>Class I, Division 2, Group A, B, C, D; T4 Class I, Zone 2, Ex nA II C T4</td>
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</tbody>
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### PGM Capacities and Limits

<table>
<thead>
<tr>
<th>Capacity Item</th>
<th>Limit or Constraint</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum number of Series 8 PGMs per Server (or redundant server pairs)</td>
<td>80 redundant or non-redundant.</td>
</tr>
<tr>
<td>Maximum number of Series 8 PGMs per C300. Note: for R110 a given PGM can be</td>
<td>4 PGMs or redundant pairs (8 DP networks)</td>
</tr>
<tr>
<td>assigned to one and only one C300 (or redundant pair). No other peer connections are allowed.</td>
<td></td>
</tr>
<tr>
<td>Maximum number of DP networks per PGM</td>
<td>2</td>
</tr>
<tr>
<td>Address range per DP network.</td>
<td>0-125</td>
</tr>
<tr>
<td>Maximum number of Slaves and Masters per DP network (DP Stations). Note: per</td>
<td>Theoretical max is 125 but other factors (like memory/latency time) will govern the actual max implemented on a given project.</td>
</tr>
<tr>
<td>RS485 standard, maximum number of devices per a given electrical segment is 32. Repeaters are required to achieve the maximum of 125.</td>
<td></td>
</tr>
<tr>
<td>Maximum number of DSB blocks per PGM Note: A DSB (Device Support Block) is used to represent one slave on the DP network.</td>
<td>250</td>
</tr>
<tr>
<td>Maximum number of different DSB (Slave) types per PGM Note: A DSB (Device</td>
<td>20</td>
</tr>
<tr>
<td>Support Block) is used to represent one slave on the DP network.</td>
<td></td>
</tr>
<tr>
<td>Maximum number of different PDC types per DSB</td>
<td>16</td>
</tr>
</tbody>
</table>

### PGM Configuration Options

<table>
<thead>
<tr>
<th>PGM2 Configuration Specifications</th>
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</thead>
<tbody>
<tr>
<td>PROFIBUS Communication Profiles Supported</td>
</tr>
<tr>
<td>PROFIBUS Baud Rates Supported1</td>
</tr>
<tr>
<td>Support for Multi-Master Configurations</td>
</tr>
<tr>
<td>Support for PROFIBUS Slave Diagnostics</td>
</tr>
<tr>
<td>Valid PROFIBUS Station address range2</td>
</tr>
<tr>
<td>Number of PROFIBUS Networks per PGM2</td>
</tr>
<tr>
<td>Maximum Input Data Size per PGM2 PROFIBUS Network (all slave stations). For DP V0 input data.</td>
</tr>
</tbody>
</table>

Note 1 – Each PROFIBUS Network per PGM2 may be configured with a different Baud Rate. Any change to the PGM2 Baud Rate may require restart of all PB slave devices.
Note 2 – Some PROFIBUS Station Addresses are reserved for special purposes as follows:
Address 0 is Master class 2 default address
Address 1 is reserved for master class 1 (PGM2)
Address 2 is reserved for slave with changeable address
Address 126 is reserved for slave with changeable address
Address 127 is reserved for broadcast messages
Addresses 3 – 125 are reserved for PROFIBUS slaves
2.2. Series 8 PGM & Control Processor Integration

C300 Integration
Refer to Figure 4 - Series 8 PGM and C300 Integration (Local Configuration) and Figure 5 - Series 8 PGM and C300 Integration (Remote Configuration) below, which show the PGM is a standard FTE node and interfaces to the C300. The figure shows a redundant configuration, but the PGM can also be implemented in a non-redundant configuration by using only one PGM.

Figure 4 - Series 8 PGM and C300 Integration (Local Configuration) depicts a typical local configuration. Both the C300 and PGMs are in the same cabinet complex and use the same DP network.

Figure 5 - Series 8 PGM and C300 Integration (Remote Configuration) depicts a typical remote configuration. The C300 is in one cabinet and PGM is in another cabinet. In this case the PGM is remote from the C300 (or local to the process equipment).

Important Note: Differences for end-to-end response time between local and remote configurations is negligible. Recovery time from FTE fault difference is significant – rough numbers are a few hundred msecs (local) vs. a few seconds (remote).
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